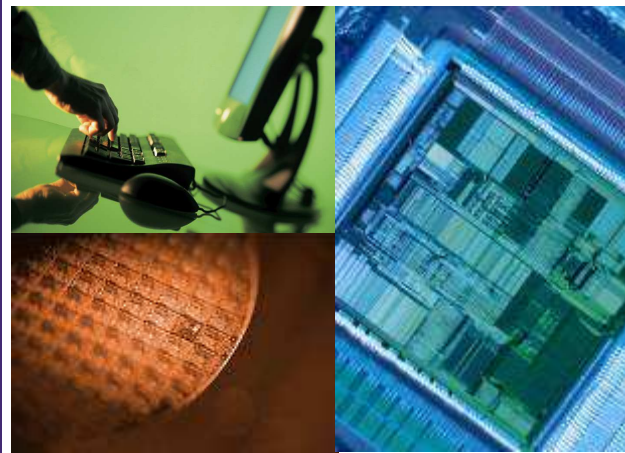


An Innovative Steiner Tree Based Approach for Polygon Partitioning



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Outline

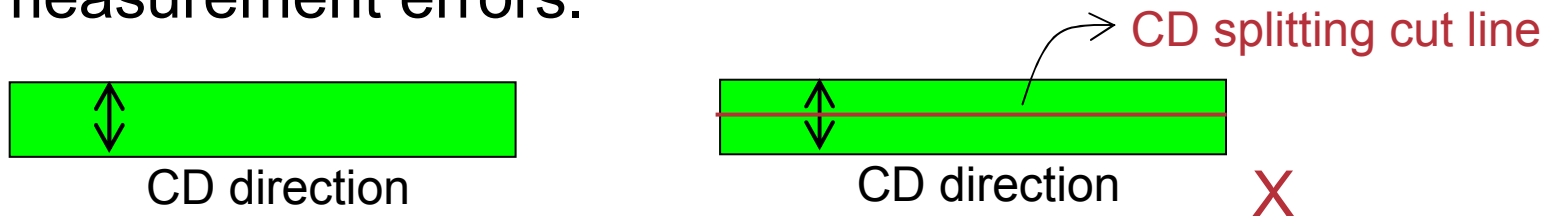
- Motivation.
- Quality issues with polygon partitioning in MDP.
- Existing work.
- Our proposed approach.
 - Overview of proposed solution: MPT.
 - Optimization objective.
 - MPT formulation.
 - MPT construction algorithm.
- Simulation results.
- Conclusions.

Motivation

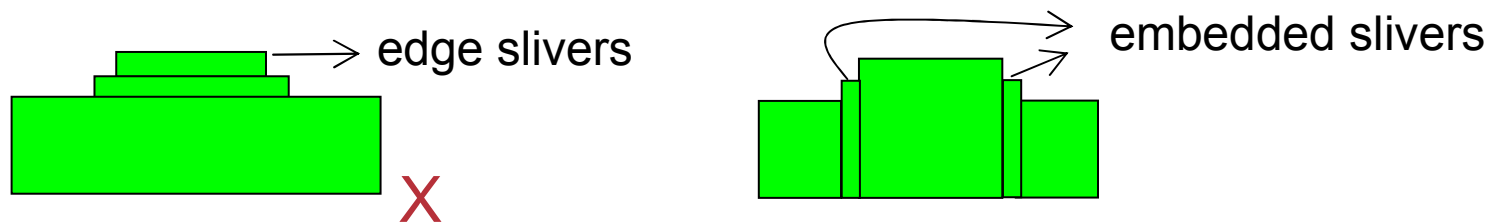
- Impact of technology scaling down on MDP:
 - More complicated RET lead to more complex MDP.
 - Run time and quality issues become more severe.
- Polygon partitioning is a key step in MDP.
 - Decompose the polygon into non-overlapping axis parallel trapezoids with rectilinear cut lines.
 - Arbitrary polygons = union of disjoint x-traps and y-traps.
 - Quality requirements are growing more stringent due to tighter CDs.
 - More on next slide.
- Modern MDP requires polygon partitioning algorithm to have:
 - High quality of results, capable of handling tighter CDs induced quality metrics;
 - Low computational cost.

Main Quality Requirements for Polygon Partitioning

- Smaller partitioning figure count → to reduce mask writing time;
- No CD-splitting cut lines → to avoid additional CD measurement errors.



- Minimized sliver count and sliver edge length → to guarantee printability.



Existing Work

- Many published work for general polygon decomposition/partitioning.
 - Mainly for the purpose of meshing/triangulation.
 - Most are not applicable for MDP because mask writing tools requires rectilinear cut lines.
- Polygon partitioning algorithms for MDP application:
 - Minimize partitioning figure count.
 - Bi-partite based methods.
 - Partition the polygon into sub-polygons that does not contain chords.
 - Hard to address cut quality issues.

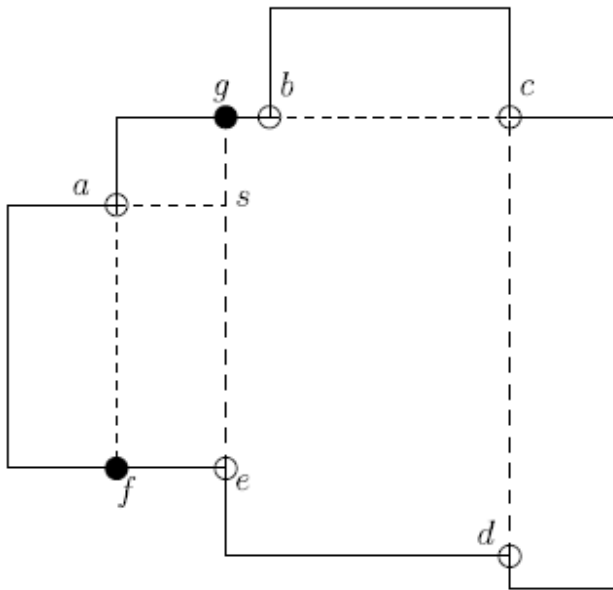
Existing Work (cont'd)

- Polygon partitioning algorithms for MDP application:
 - Minimize partitioning figure count.
 - **Optimize the partitioning figure shape. (Our focus.)**
 - Objective: mainly “min cut line length”, some work uses “max min cut line”.
 - Benefit of using this objective: has better control on cut quality.
 - Our approach can apply to both objectives.
 - Can combine with “min figure count” objective as well.
 - Most methods process cut line one by one (we refer to as “cut-line based”)
 - Processing order is critical. Need iterations of evaluate-modify/re-evaluate cycles.
 - Some work is based on recursively splitting sub-polygons ($O(n^4)$).
 - Some work uses ILP based method to work on grid edges and vertices formed by all candidate cut lines.

Our Solution

- **A totally different approach.**
 - Objective: minimize cut line length.
 - Equivalent to making partitioning figures have aspect ratio close to 1.
 - Minimal partition tree (MPT) algorithm based on Steiner tree.
 - Cut lines in the optimal partition are obtained from optimal Steiner trees' edges.
 - Reformulate the tree edge cost and constraints to include quality metrics.
 - Great QoR, with low run time ($O(n \log n + Cn)$).
- **Key advantages.**
 - Optimization of all the cut lines globally by construction.
 - No order dependency. Avoids evaluate-modify-re-evaluate cycles.
 - Many mature and efficient Steiner tree algorithms can be utilized by this approach.
 - Good quality and fast runtime.
 - Changing optimization objectives become easy.

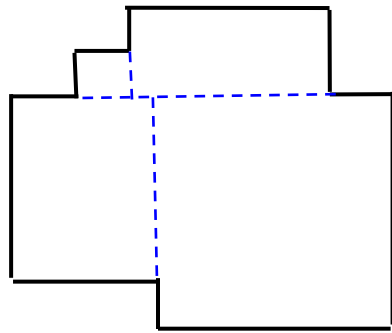
Some Terminologies



- Inflection vertex (I-vertex)
example: a, b, c, d, e
- Cut lines
example: bc, cd, eg, af
 - chord vs. cutting ray
example: bc, cd are chords
eg, af are cutting rays
- Ray crossing vertex (R-vertex)
example: f, g
- R-vertex's parent I-vertex
example: e is g's parent I-vertex
a is f's parent I-vertex
- Partition graph
 - Formed by I-vertex, R-vertex, and cut lines.
 - Cost is defined as edge (cut line) length.
 - Incorporates sliver cost, CD-slicing cost.

Objective: Minimum Cut-line Length Rectilinear Partition (MCLRP)

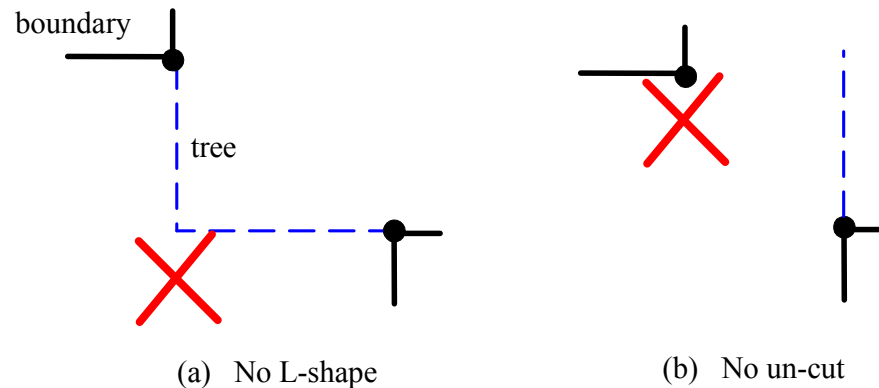
- MCLRP: minimum total cut-line length rectilinear partition



- MCLRP is proved to be equivalent to be the partition with partitioning figures' aspect ratio closest to 1.
 - Partitioning figures are closer to square, rather than low narrow rectangles.
- One important property of MCLRP: each inflection vertex has 1 and only 1 cut line, unless in chord case.
 - It is used as a constraint for our variant Steiner tree.

Minimal Partition Tree (MPT) Formulation

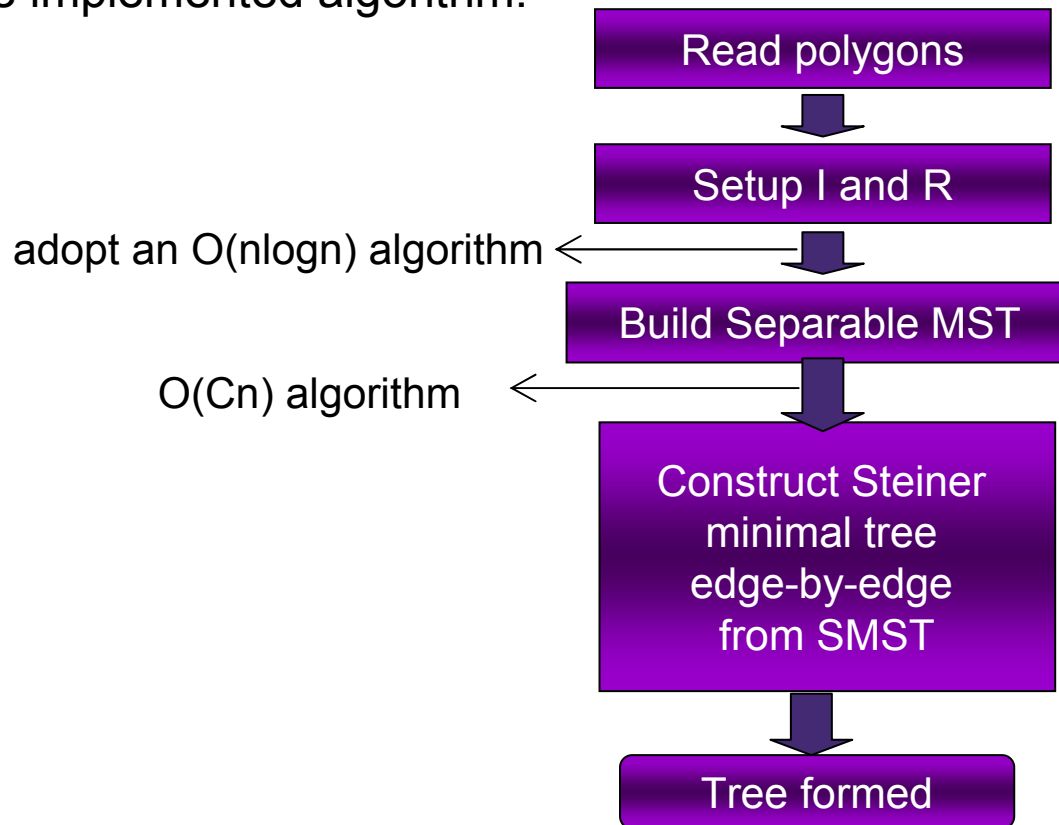
- Use all the I-vertices and R-vertices as tree terminals
- Build Steiner minimal tree (total edge cost minimized)
 - Cost of tree edge: the non-boundary portion of the L1 distance between two end points.
 - Tree edges forming slivers or CD slicing have high cost.
- Special constraints required by this variant Steiner tree:
 - No L-shape edges;
 - Each I-vertex must have least one edge in cut-state.



- Ultimately we obtain a minimal cut line length partition MCLRP, with sliver and CD slicing controls.

MPT Construction Algorithm

- Any Steiner tree construction algorithm can serve as basis for MPT construction.
 - As long as the tree is constructed edge by edge.
 - The edge cost formulation can easily include the sliver/CD metrics.
- One implemented algorithm:



Examples

- Tested on 18 real design examples and many randomly generated examples.
 - $10^3 - 10^6$ polygon vertices.
- List 5 Examples:
 - p3 and p5 are randomly generated.
 - ex02, ex05, ex12 are real design examples.

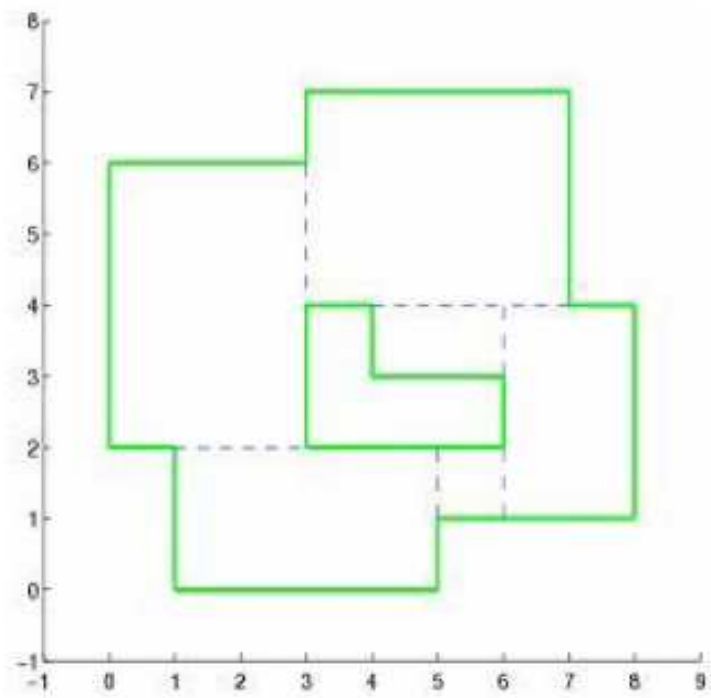
Example	#polygon	#hole	#vertex	#I-vertex	Sliver size
p3	1	1	18	9	1
p5	1	0	26	11	1
ex02	1	1470	18260	12068	100nm
ex05	7	0	792	382	100nm
ex12	421	0	19524	9070	100nm

Results

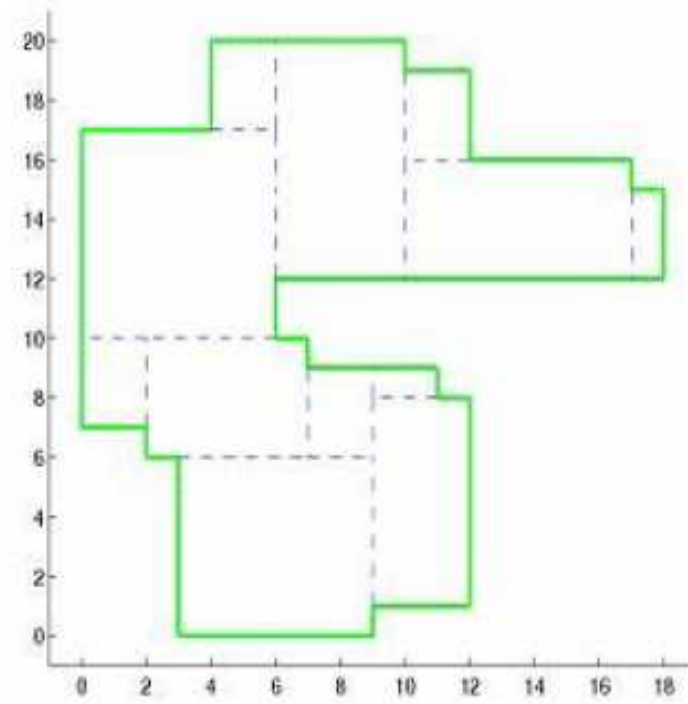
- Better quality, low run time complexity.
- Partitioning results – statistics.

Example	#rectangle	#slivers	#edge sliver	CPU (s)
p3	6	2	0	0
p5	12	2	2	0
ex02	7568	35 (unavoidable)	35	3
ex05	343	83 (embedded)	6	0.2
ex12	8792	19 (embedded)	1	0.5

Snapshots of Two Examples



(a) p3



(b) p5

Conclusions

- Introduced a **new approach** for polygon partitioning, based on Steiner tree construction.
 - Globally evaluate all candidate cut lines by using tree-construction algorithm.
 - Make use of mature algorithms from Steiner tree research.
 - Under the proposed framework, changing optimization objectives is easy.
- Proposed a way of **formulating** variant Steiner trees which can lead us to MCLRP partition.
- Proposed an **algorithm** constructing the formulated variant Steiner tree (referred to as minimal partition tree).
 - The method provides high quality of result with low run time complexity.
- This work also provides the **theoretical and algorithmic foundation** for applying other Steiner tree algorithms to polygon partitioning problems.