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**A CMOS Image Sensor  
with 2.0- $e^-$  Random Noise and  
110- $ke^-$  Full Well Capacity  
Using Column Source Follower  
Readout Circuits**

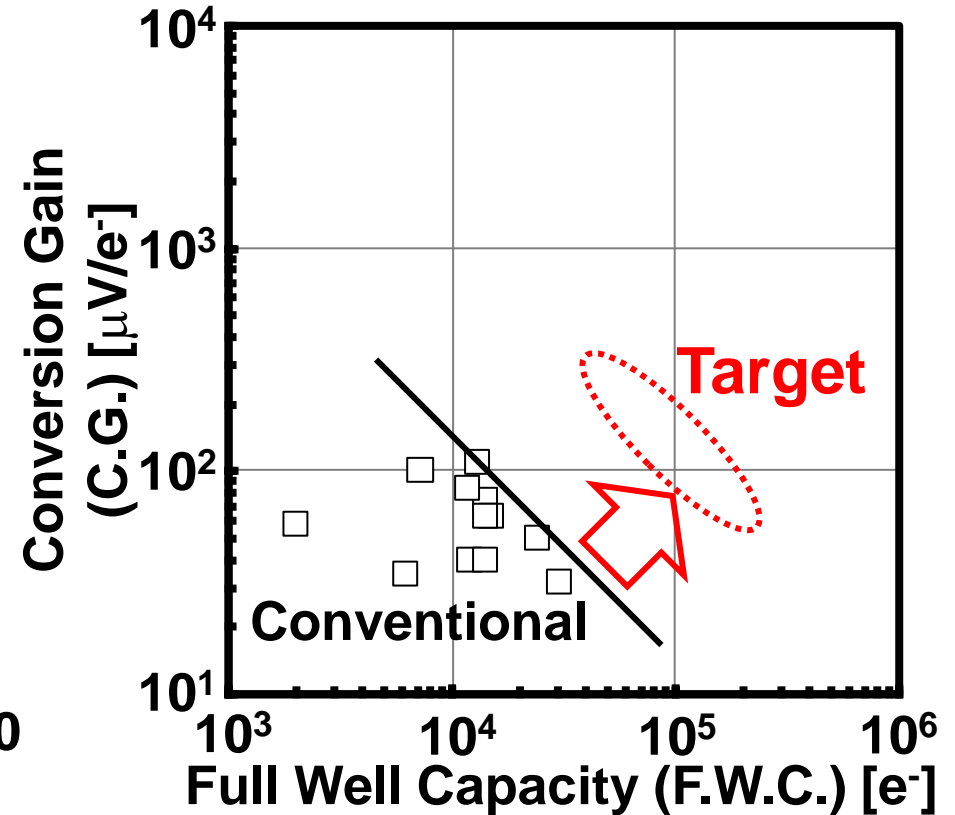
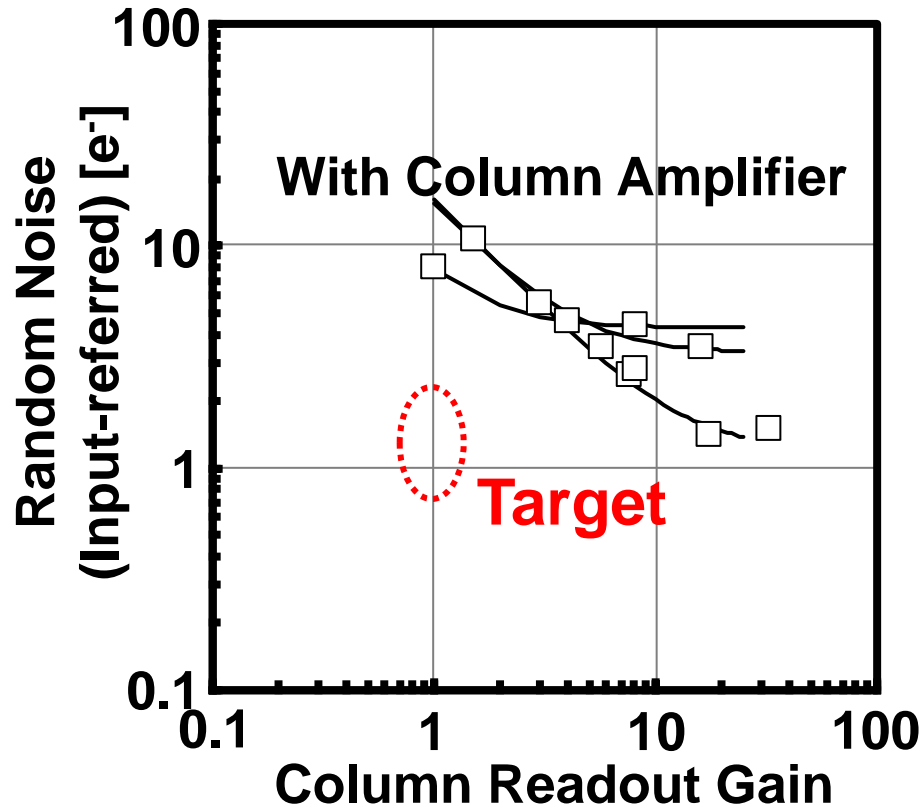
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# Background



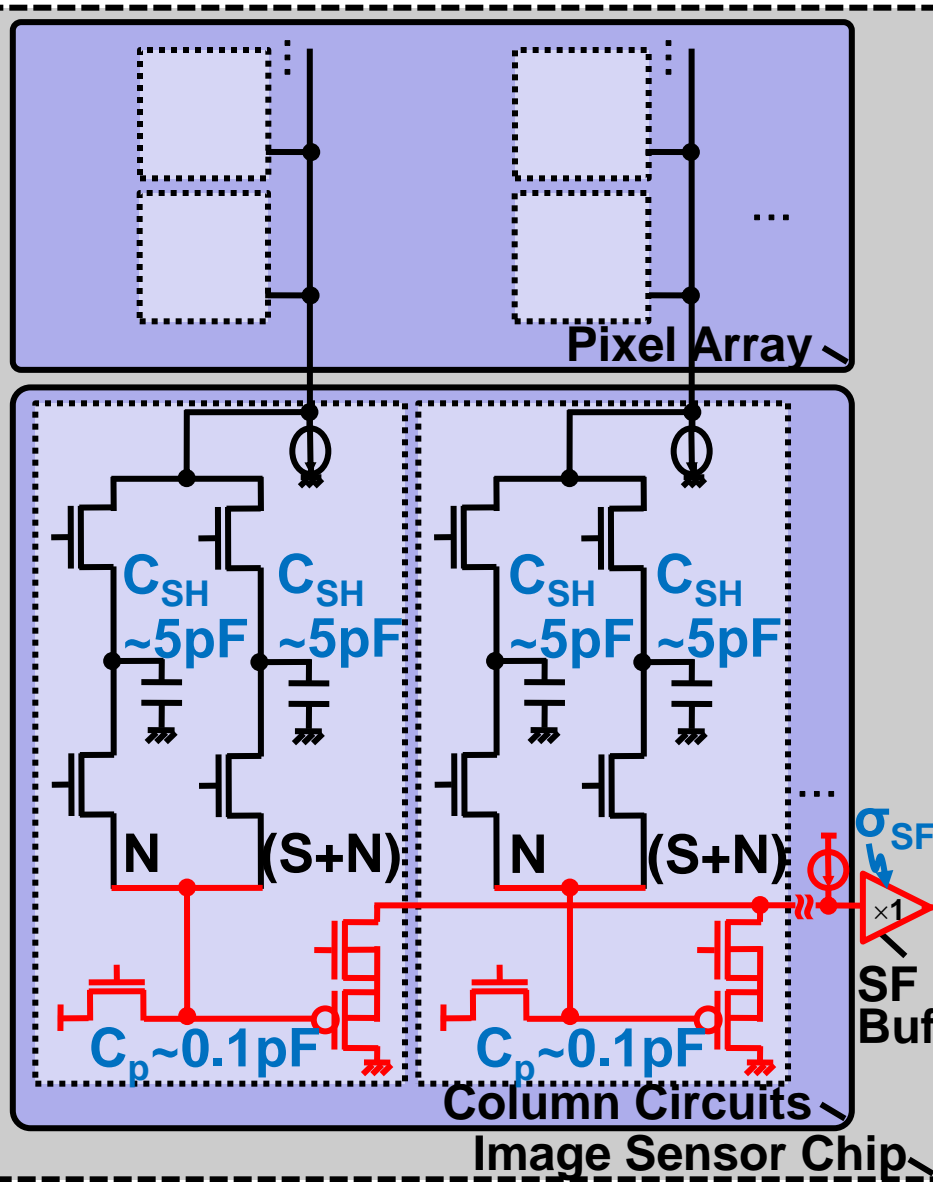
## Column amplifier

- × Limitation by noises of pixels and amplifiers themselves.
- × Decrease in F.W.C. ( $\sim \frac{1}{30}$ )

## Conventional Sensor

- × Trade-off between C.G. and F.W.C.

# New Low Noise Readout Circuits



## 1. Column Readout Gain $\cong 1$

- $C_{SH} (\sim 5 \text{ pF})$
- $C_p (\sim 0.1 \text{ pF})$

$$\frac{C_{SH}}{C_{SH} + C_p} \cong 0.98$$

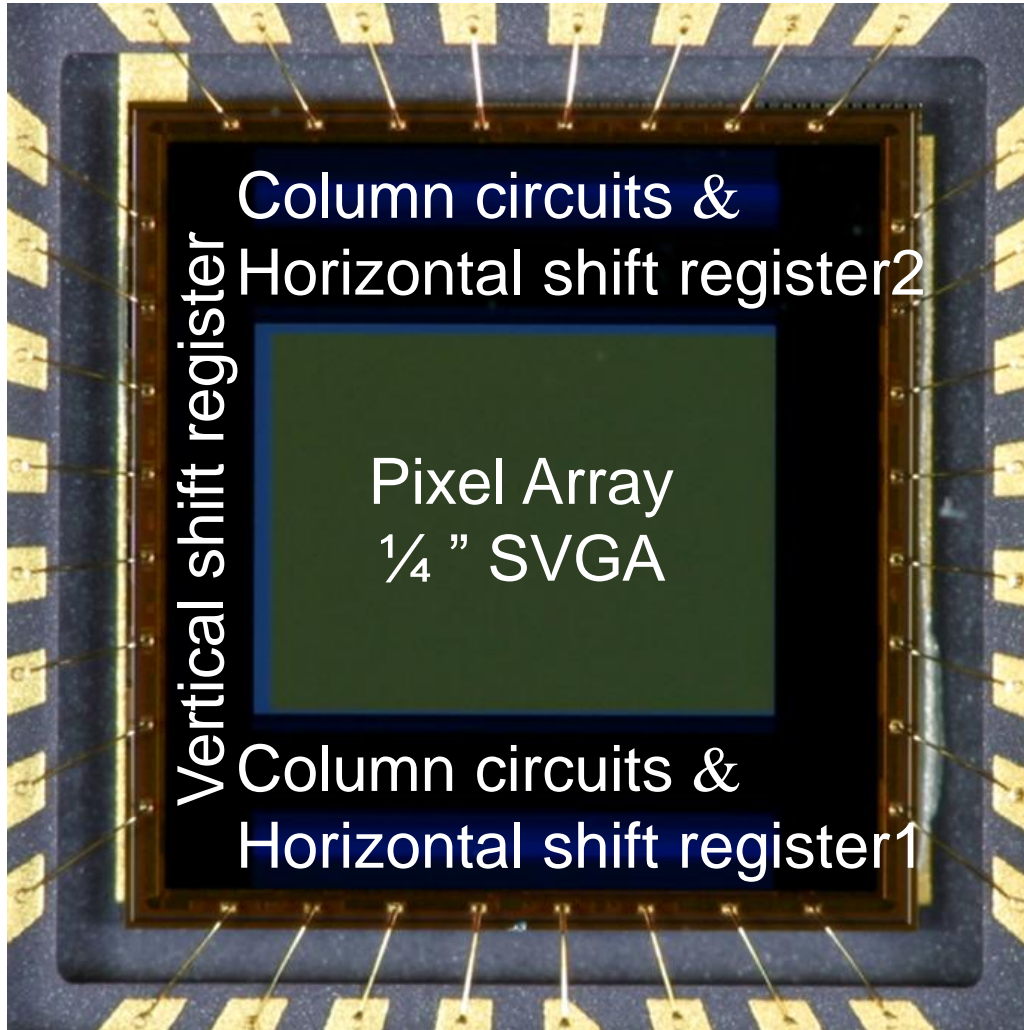
## 2. Minimize $\sigma_{SF}$

- Optimum parameters

## 3. Eliminate $\sigma_{\text{off-chip}}$

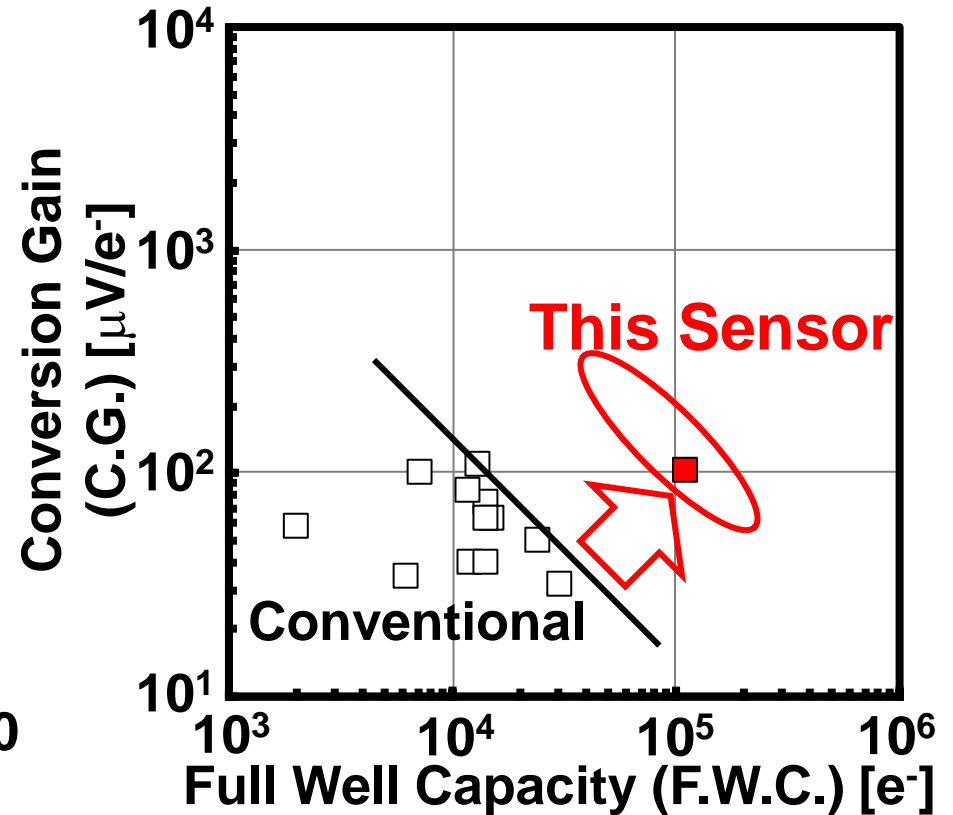
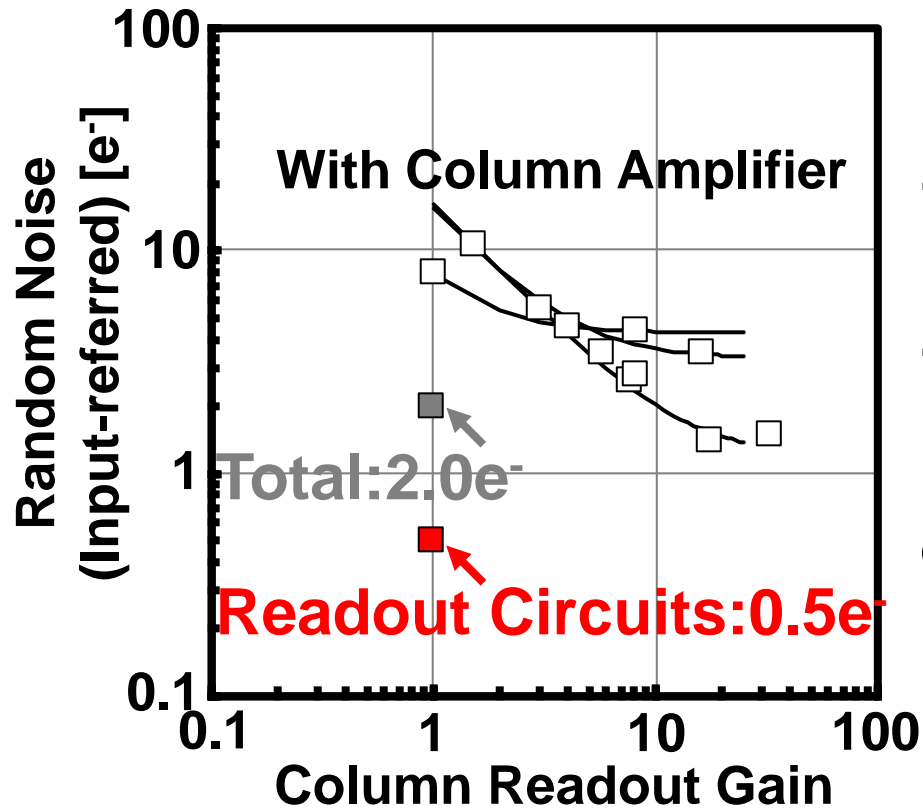
- With CDS function
- Free from off-chip circuits

# Chip Micrograph



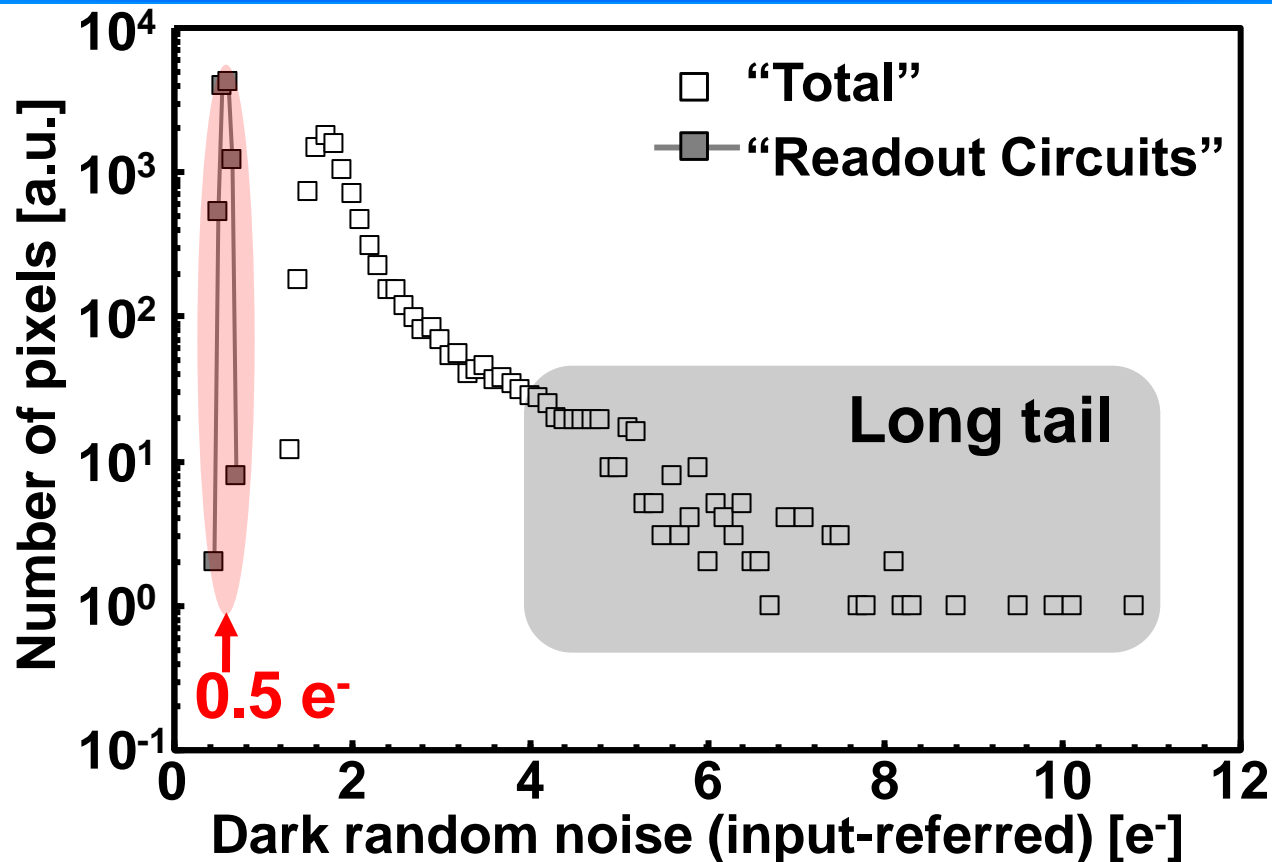
- **Process Technology**
  - 0.18  $\mu\text{m}$  2P3M CMOS
- **Die Size**
  - 5.6 mm<sup>H</sup>  $\times$  5.8 mm<sup>V</sup>

# Measurements Summary



A low noise and high F.W.C. CMOS image sensor has been developed by using column source follower readout circuits.

# Noise Measurements



- Random Noise of Readout Circuits :  $0.5 e^-$
- By using developed low noise readout circuits, the behaviors of pixel noises have been accurately measured.
  - ↳ RTS, Flicker noise, Charge transfer noise
- These findings are useful to make pixel noises much lower. 6