



# A Unified Multi-Corner Multi-Mode Static Timing Analysis Engine

Jing-Jia Nian, **Shih-Heng Tsai**,  
Chung-Yang (Ric) Huang  
National Taiwan University



# Outline

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- Introduction & Problem formulation
- MCMM STA
- The Unified MCMM STA Engine
- Experimental Result
- Conclusion



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# Introduction

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- Two approaches to conquer process variation in static timing analysis (STA)
- Statistical STA
  - Models process variations as random variables
  - And models delay/transition time as PDFs
- Corner-based STA
  - Focuses on worst/best cases only
  - Conservative but efficient



# Statistical STA

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- Defects of SSTA
  - The variables may be asymmetric or uncertain and can not be modeled as Gaussian distribution
  - Inabilities dealing with variable correlations
  - The accuracy depends on the modeling provided by technology files which is not controllable by common users



# Corner-based STA

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- Advantage

- The timing model can be easily modified from the usual timing library
- Linear time approach covering all corners exists
- The same algorithm flow can be used to consider multiple “power modes”

- Disadvantage

- The accumulated pessimistic boundary may cause the design hard to converge



# Proposed Techniques

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- Modify the branch-and-bound method [Heloue, DATE07] to maintain upperbound quality
- Adopt linear time upper-bound technique [Onaissi, ICCAD06] to reduce the search space
- Devise an integrated parallel mechanic to achieve balance between performance and quality



# Problem formulation

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- Perform STA under multiple process parameters and only care about the corner values.
- Objective of this work:
  - To find the exact worst case delay/delay corner more efficiently and robustly than previous works.



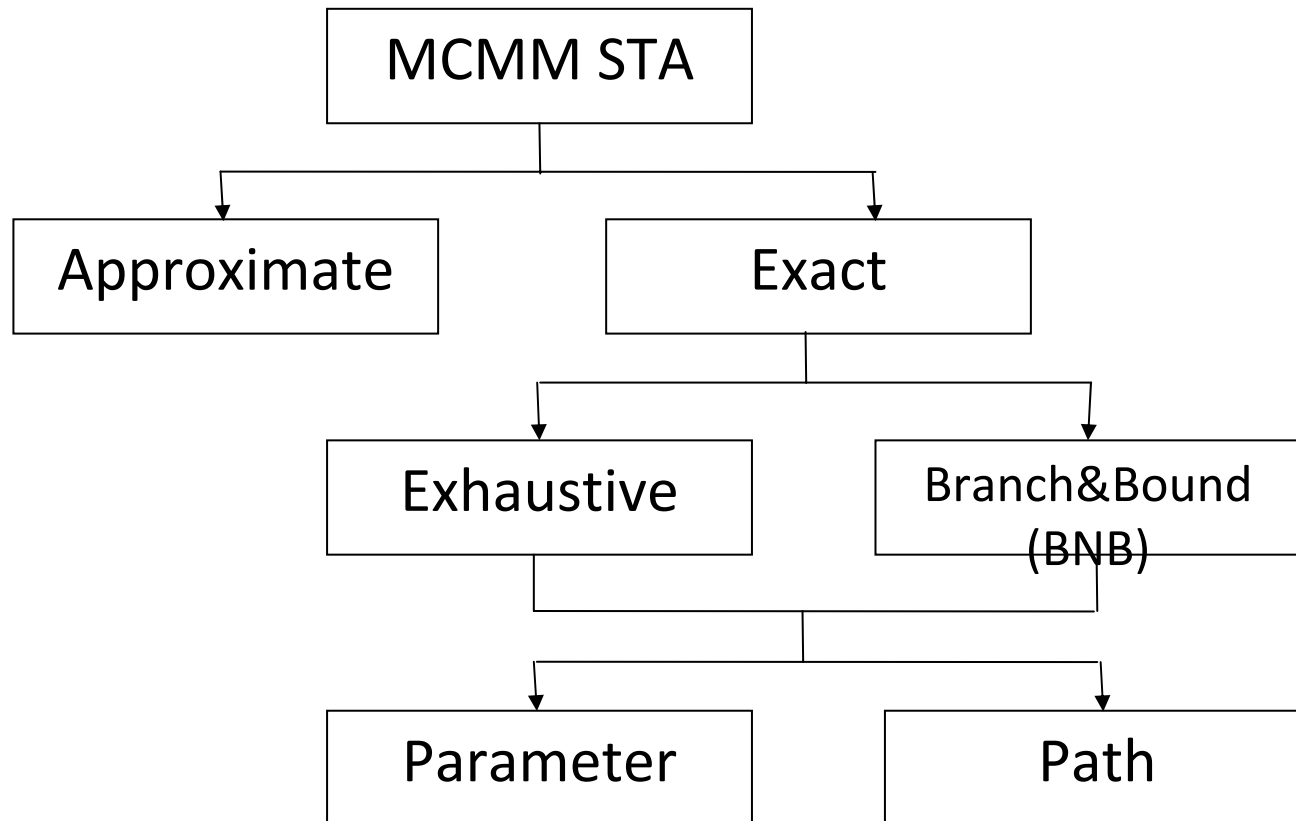


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- Introduction & Problem formulation
- **MCMM STA**
  - Exact algorithms
  - Approximate algorithms
- The Unified MCMM STA Engine
- Experimental Result & Conclusion

# Categorization of MCMM STA





# Complexity of Exact MCMM

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- Given P parameters and N cells
- **Path-based** timing analysis
  - Add operation along a path is exact.
    - $(2-X_1+3X_2)+(6+2X_1-2X_2)=8+X_1+X_2$
  - For a single path, we can calculate all the timing corners together, which is linear to P.
  - However, the number of paths can grow exponentially with N, so the complexity is  $O(P2^N)$ .

**Not favorable for circuits  
with large number of Paths!!**



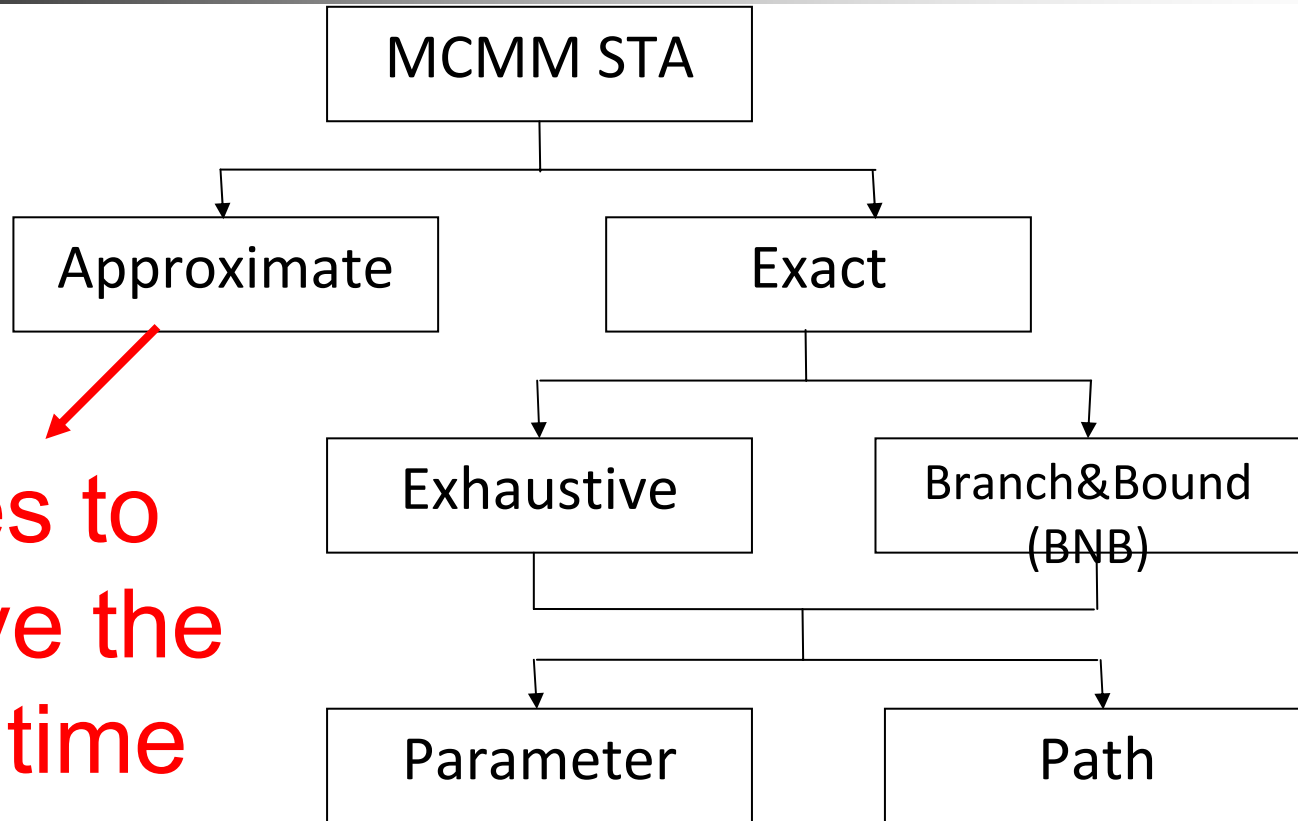
# Complexity of Exact MCMM

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- **Parameter-based** timing analysis (**block-based**)
  - Max operation in a cell is not exact but an upper bound
    - $\max(2-X_1+3X_2, 6+2X_1-2X_2)=6+2X_1+3X_2$
  - The complexity of the timing analysis for each corner is linear to N.
  - But we must run such a procedure for each of the  $2^P$  corners, so the complexity is  $O(N2^P)$ .

**Not favorable for large  
number of corners!!!**

# Categorization of MCMM STA



**Tries to solve the run time issue**



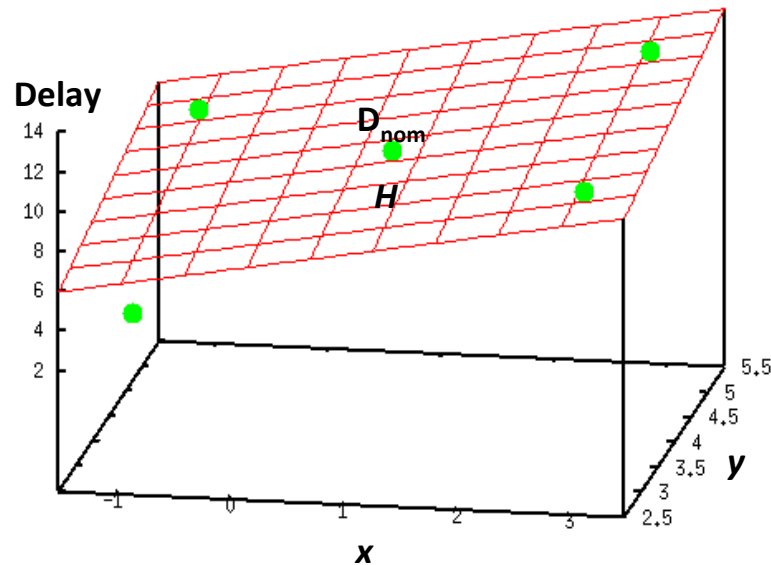
# Complexity of Approximate MCMM

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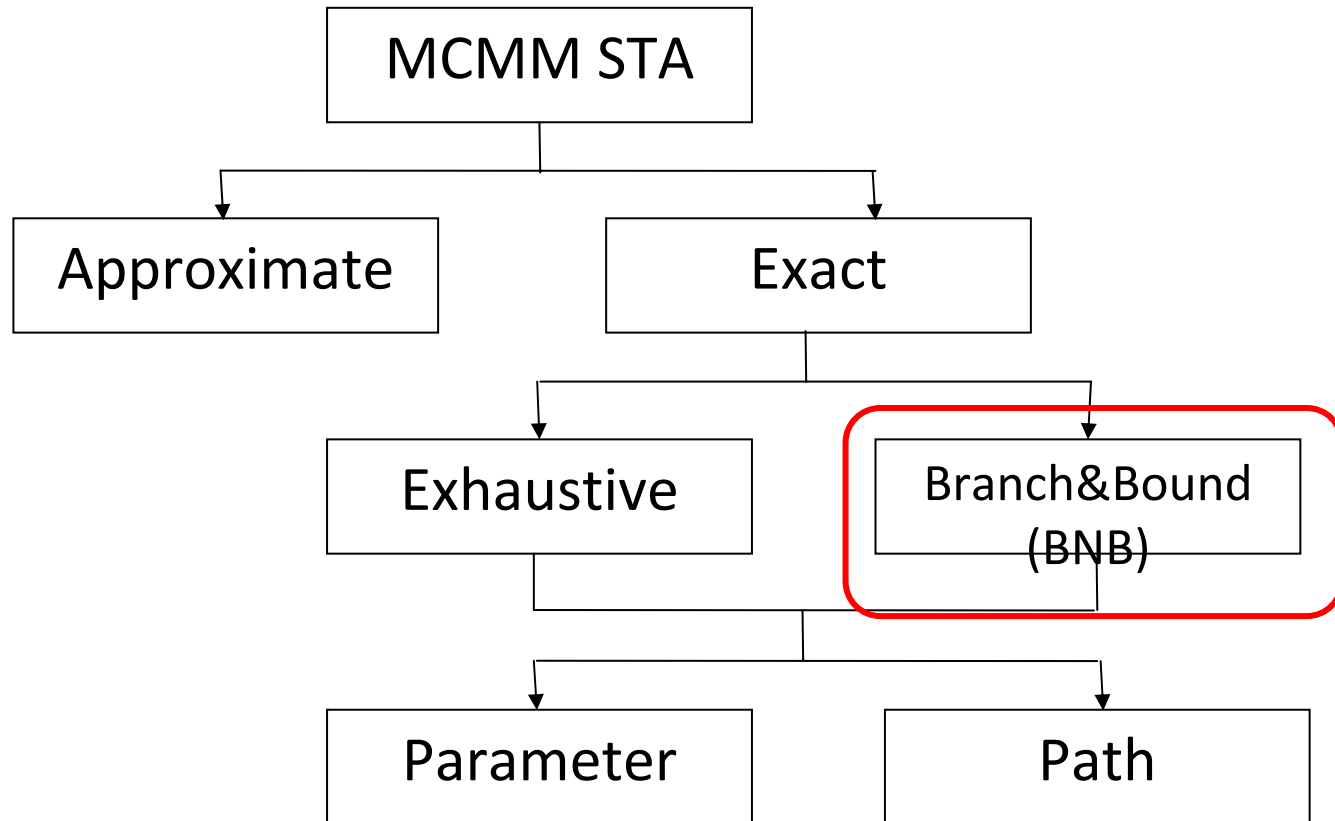
- Single-run block-based timing analysis
  - Performs max operation for N gates, each max operation costs  $O(P)$ .
  - Total complexity  $O(NP)$ , efficient but just an estimated upper bound.
  - “A Linear-Time approach for Static Timing Analysis Covering All Process Corners” in [Onaissi, ICCAD06]
- Different “max” operations:
  - Loose: choose the maximum coefficients.
    - $\max_{\text{Loose}}(2-2X, 0+X)=2+X$
  - Tight: not overestimate the overall peak value
    - $\max_{\text{Tight}}(2-2X, 0+X)=2-X$

# Linear Model of Process Variation

- Cell delays are modeled as linear functions of the process variations or operation modes.
  - $D = D_0 + a_1X_1 + a_2X_2 + \dots + a_{p-1}X_{p-1} + a_pX_p$



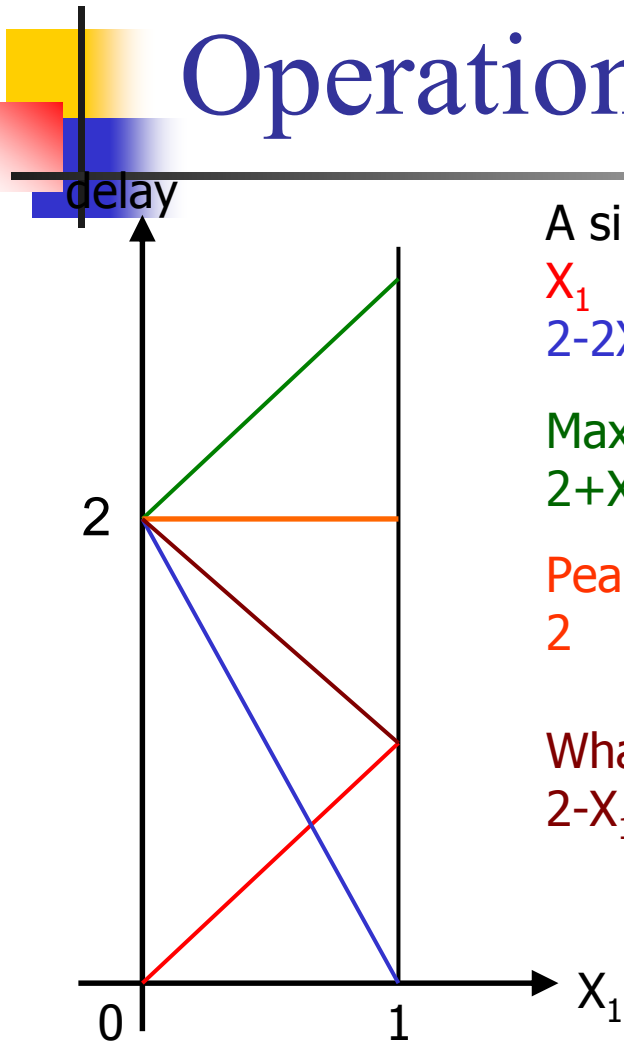
# Categorization of MCMM STA



What if I want more accurate results?



# The Tight and Loose Max Operation



A simple 1-D case:

$X_1$   
 $2-2X_1$

Max operation  $O(P)$ :  
 $2+X_1$

Peak Value:  
2

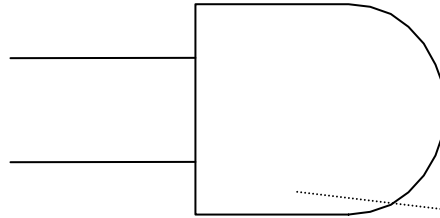
What we want  $O(?)$ :  
 $2-X_1$

- Finding the peak value of all corners and choose the highest  $(P+1)$  points to form the upper bound. But the complexity is  $O(2^P)$ .
  - Linking  $\langle(0),2\rangle$  and  $\langle(1),1\rangle$  in this case
- $O(P)$  method to get tighter upper bound exists under the linear delay model.

# Improvement on Pruning Power

$$D_{in1} = 3 + X_1 + X_2$$

$$D_{in2} = 4 - X_1 - X_2$$



$$D_{out1} = \mathit{maxLoose}(D_{in1}, D_{in2}) \\ = 4 + X_1 + X_2, W_1 = 6$$

$$D_{out2} = \mathit{maxTight}(D_{in1}, D_{in2}) \\ = 5 - 0.5X_1 - 0.5X_2, W_2 = 5$$

- If current worst delay is 5.5, then this group would be pruned with *maxTight* and would not be pruned with *maxLoose*.
- The difference could be used to improve pruning power!!

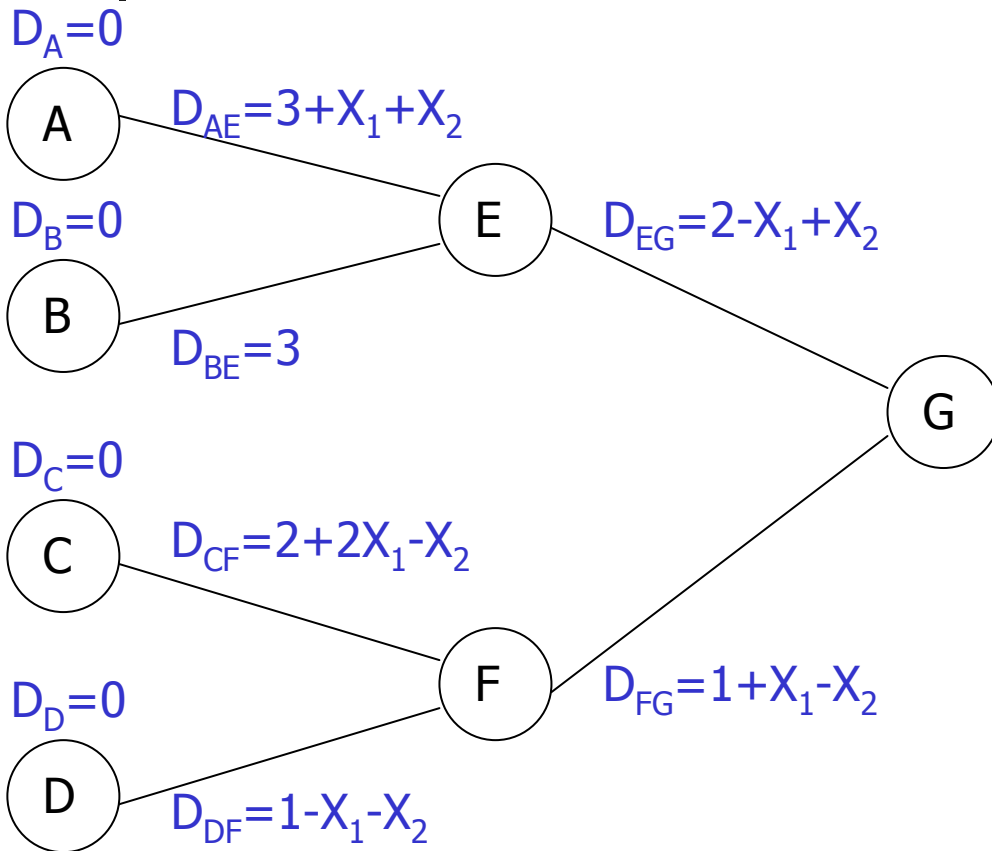


# Branch-and-Bound MCMM STA

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- Dynamic pruning methods (branch-and-bound)
  - Path-based BNB
  - Parameter-based BNB

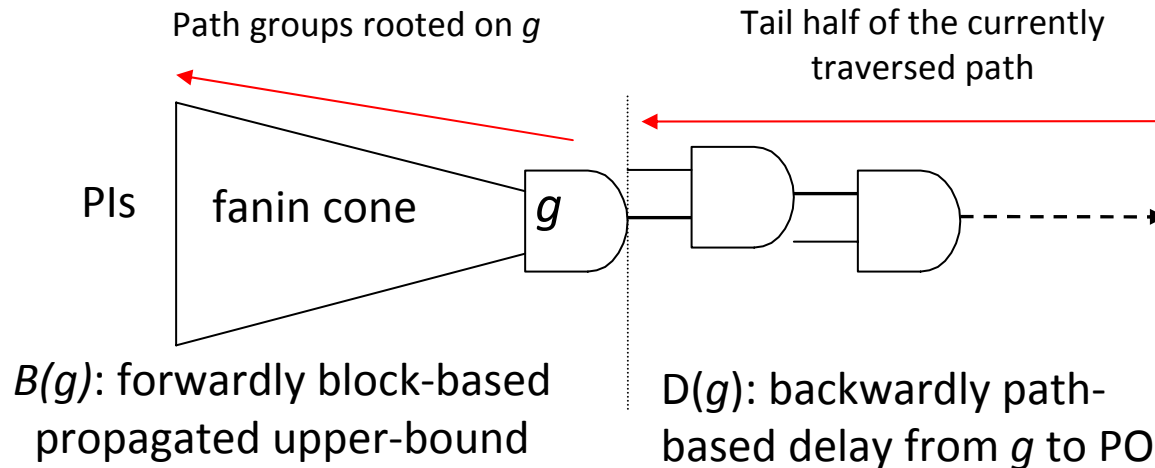
# Path-based MCMM STA



Path	Delay	Worst	Corner
AEG	$5+2X_2$	7	$(X,1)$
BEG	$5-X_1+X_2$	6	$(0,1)$
CFG	$3+3X_1-2X_2$	6	$(1,0)$
DFG	$2-2X_2$	2	$(X,0)$

Worst delay is 7 at the corner  $(X,1)$

# Path-based BNB



1.  $D_{\text{current}} = \text{current maximum delay found}$
2.  $(B(g)+D(g)) \leq D_{\text{current}}$ , pruned.
3. if  $( B(g)+D(g) > D_{\text{current}} )$ , continue to explore the fanin cone of  $g$ .



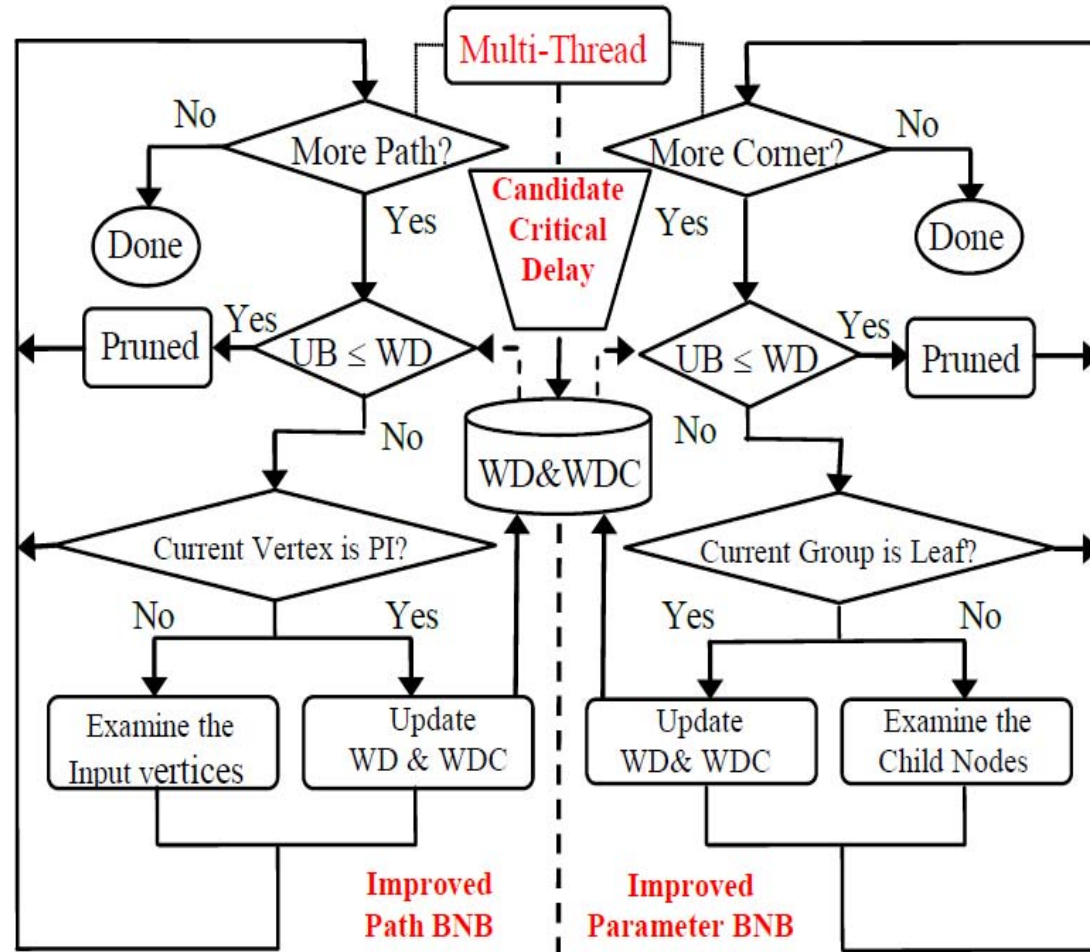
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# Overview of the Unified Engine

- Improved BNB methods
- Multi-thread controller
- Candidate critical delay as initial bound.
- Share the worst delay/worst delay corner





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# Improved Path BNB

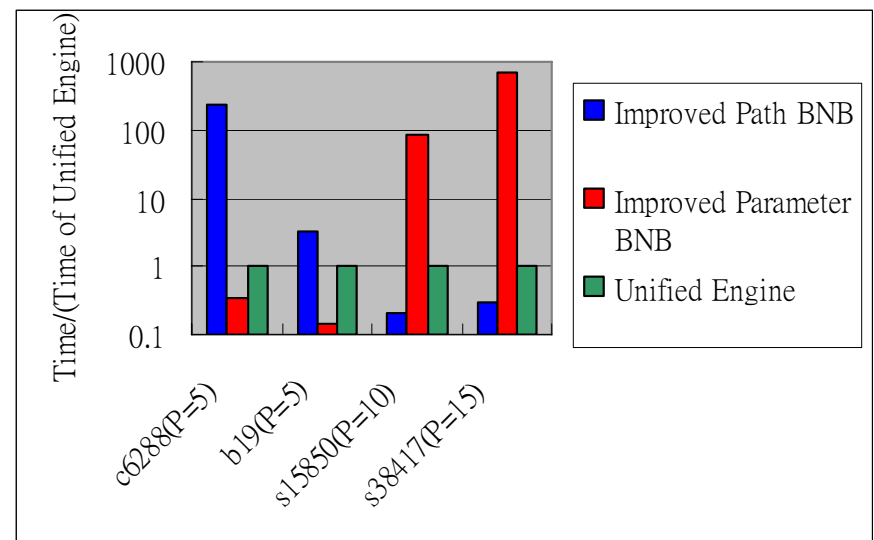
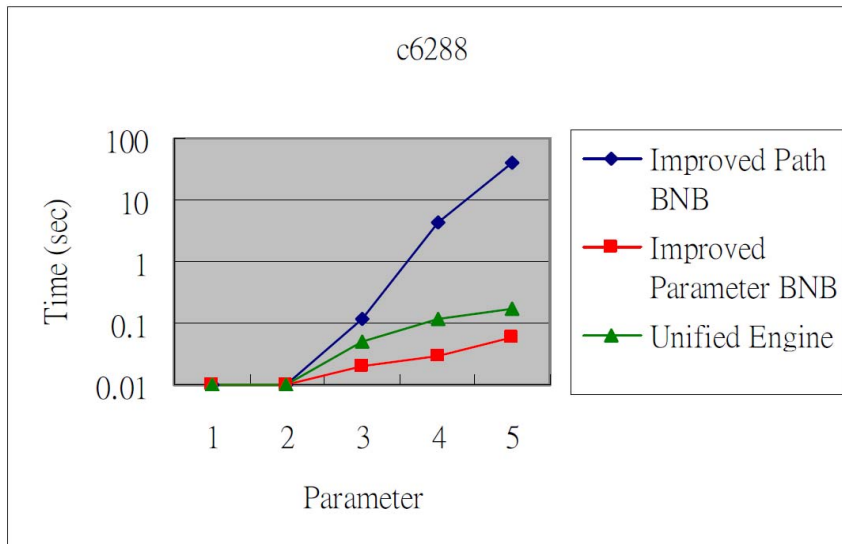
P=5	Circuit Information		Linear Time Approximate [6]		Exact computation (Path-based BNB)[9]		Our Exact computation (Path-based BNB)		
	Circuit	Gate	Path	Delay (ns)	Run Time (s)	Delay (ns)	Run Time (s)	Delay (ns)	Run Time (s)
	<b>c6288</b>	2.4k	$10^{20}$	42.2	0	N/A	-	39.9	<b>40.4</b>
	<b>s15850</b>	9.7k	$10^8$	27.0	0.01	25.9	0.27	25.9	<b>0.02</b>
	<b>s38417</b>	22k	$10^6$	15.1	0.02	14.6	0.02	14.6	<b>0.02</b>
	<b>s38584</b>	19k	$10^6$	18.8	0.03	18.1	0.04	18.1	<b>0.03</b>
	<b>b18</b>	111k	$10^{24}$	54.2	0.16	N/A	-	51.5	<b>8.09</b>
	<b>b19</b>	224k	$10^{25}$	55.5	0.33	N/A	-	52.0	<b>188</b>



# Improved Parameter BNB

c6288 gate counts: 2.4k		Exact computation (Parameter-based BNB)[9]		Our Exact computation (Parameter-based BNB)		
Parameter	Corners	Delay (ns)	Run Time (s)	Delay (ns)	Run Time e (s)	Run Time Improvement
5	32	39.9	0.06	39.9	0.06	0%
6	64	40.2	0.13	40.2	0.13	0%
7	128	40.9	0.26	40.9	0.2	23%
8	256	40.8	0.5	40.8	0.38	24%
9	512	42.0	1.05	42.0	0.64	39%
10	1024	43.3	1.63	43.3	0.92	44%
15	32768	43.6	50.6	43.6	20.6	59%
20	1048576	44.6	1659	44.6	668	60%

# The Unified MCMC STA Engine





# Conclusion

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- We proposed a unified MCMM STA engine with:
  - A seamless integration of path and parameter BNB
  - An improved search space pruning technique
  - Candidate critical delay as initial bound
  - Extension to hold time check
- This robust engine will be a solid foundation for the MCMM TA research and a basis for MCMM timing optimization .



# Reference

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- [6] S. Onaissi and F. Najm, “A Linear-Time Approach for Static Timing Analysis Covering All Process Corners,” In Proceedings of IEEE Transactions on Computer-Aided Design of Integrated Circuits and Systems, vol. 27, 2008, page. 1291-1304.
- [7] K. Heloue and F. Najm, “Parameterized timing analysis with general delay models and arbitrary variation sources,” In Proceedings of Design Automation Conference, 2008, page. 403-408.
- [9] L. Silva, Miguel Silveira L z, and J. Phillips, “Efficient Computation of the Worst-Delay Corner,” In Proceedings of Design, automation and test in Europe, 2007, page. 1-6



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Thank You & Have A Nice Day!

Q&A