

# Reliability Analysis of Memories suffering MBUs for the Effect of Negative Bias Temperature Instability

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### OUTLINE

#### Background

- NBTI
- The proposed reliability model for memories
  - Geant4 simulation
  - > MTTF modeling
- Simulation results
- Conclusion

## **Radiation Environment**



## How does an SEU occur?



## **Long Term Service**



# Negative Bias Temperature Instability (NBTI)

- NBTI is one of the predominant aging effects.
- NBTI changes PMOS parameters over time due to oxide trapped charge and interface state generation.
- The absolute threshold voltage of PMOS can increase by more than 50mV over ten years. MAgarwal,08

## **Error Correction Codes (ECCs)**

- ECCs are commonly used to protect memories against MBUs.
- ECCs can be used by combining with scrubbing technique in case of high transient error rate.



## Mean Time to Failure (MTTF) for Memories

- Some assumptions for MTTF modeling:
  - Soft errors arrive at memories following a Poisson distribution.
  - Memory cells are regular, thus soft errors are uniformly distributed across all cells.
  - If memories are protected by ECCs with L correctcapability, at least L+1 errors accumulated by two events in the same word are the dominant situation causing a failure.

## MTTF

$$MTTF \mid_{MBU}^{nonscrubbing} \cong MTTF \mid_{SBU} = \frac{1}{\lambda} \cdot \sqrt{\frac{\pi \cdot M}{2}} = \frac{1}{\lambda'} \cdot \sqrt{\frac{\pi \cdot M}{2}}$$

$$MTTF \mid_{MBU}^{scrubbing} \cong MTTF \mid_{SBU} = t_s \cdot \frac{2 \cdot M}{\left(\lambda \cdot t_s\right)^2} = t_s \cdot \frac{2 \cdot M}{\left(\lambda \cdot t_s\right)^2} \quad \text{M. Zhu, 11}$$

 $M' \stackrel{M}{\longleftarrow} P_f$  The level of MTTF will be **overestimated** without considering NBTI.

- *M* and  $\lambda$  are the memory size and event arrival rate under SBU, respectively.
- *M*' and  $\lambda$ ' is the relevant memory size and event arrival rate under MBUs, respectively.
- $t_s$  is the scrubbing interval.
- $P_f$  is the total failure probability in a word caused by two events.



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# Impaction of NBTI on SEU Critical Charge

The SEU critical charge of a 65 nm technology SRAM is reduced under NBTI stress



Relative SEU critical charge versus NBTI stress time. I. E. Moukhtari 13

# **SRAM Array Hit by Heavy Ions**

- Sensitive volume (SV): RPP D. E. Fulkerson 10
- SRAM array: 16 × 16 SVs
- Technology:65 nm
- Ions: <sup>20</sup>Ne (2.8 MeV-cm<sup>2</sup>/mg)
   <sup>40</sup>Ar (8.6 MeV-cm<sup>2</sup>/mg)
- Incident angle: 0°, 45°, 79°
- Tool: Geant4



#### **Cross Section**

According to the simulated SEU events, cross section can be obtained by:

$$\sigma_{SBU} = \frac{EVent_{1-bit}}{\Phi}$$

$$\sigma_{MBU} = \sum_{i=2}^{\infty} \frac{Event_{i-bit}}{\Phi} = \frac{Event_{2-bit} + Event_{3-bit} + Event_{4-bit} + \cdots}{\Phi}$$

•  $\phi$  is the fluence.

En and

## Simulation

- Simulation results of  $\sigma_{\rm SBU}$  and  $\sigma_{\rm MBU}$  almost fit well with the experiment results. A. D. Tipton 08
- The few disagreement may be caused by the precision of SVs and other process information.



The single-bit upset cross section  $\sigma_{SBU}$  caused by two ions for experiment and simulation for both device orientations.

The single-bit upset cross section  $\sigma_{MBU}$  caused by two ions for experiment and simulation for both device orientations.

## **Probability of MBUs**

 SEU events are simulated by setting different critical charges that are equivalent to different NBTI stress times, the probability of MBUs pMBU can be obtained by:

$$p_{MBU} = \frac{Event_{MBU}}{Event_{SBU} + Event_{MBU}}$$

## **Probability of MBUs**

The probability of MBUs increases when NBTI stress time accumulates, and the trend is approximately exponential.



The probability of MBU caused by <sup>20</sup>Ne (2.8 MeVcm<sup>2</sup>/mg) for three incident angles verse NBTI stress time. The probability of MBU caused by <sup>40</sup>Ar (8.6 MeVcm<sup>2</sup>/mg) for three incident angles verse NBTI stress time.

## **Probability of MBUs**

- Part 1: each incident angle
- Part 2: impaction of angles

$$p_{l}^{1} = p_{l} \cdot \left(A_{1} + B_{1} \cdot e^{-\frac{\mathbf{t}}{C_{1}}}\right)$$

$$p_{l}^{2} = p_{l} \cdot \left(1 + c \cdot \frac{\theta^{\circ}}{90^{\circ}}\right)$$

$$M. Zhu, 1$$

$$p_{l}^{2} = p_{l} \cdot \left(1 + \frac{\theta^{\circ}}{10^{\circ}} \cdot \left(A_{2} + B_{2} \cdot e^{-\frac{\mathbf{t}}{C_{2}}}\right)\right)$$

$$p_{l\_NBTI} = p_{l} \cdot \left(A_{1} + B_{1} \cdot e^{-\frac{\mathbf{t}}{C_{1}}}\right) \cdot \left(1 + \frac{\theta^{\circ}}{10^{\circ}} \cdot \left(A_{2} + B_{2} \cdot e^{-\frac{\mathbf{t}}{C_{2}}}\right)\right)$$

- $p_{I_NBTI}$  is the probability of *I*-bit MBUs considering NBTI stress time *t*.
- $A_1$ ,  $B_1$ ,  $C_1$ ,  $A_2$ ,  $B_2$ ,  $C_2$ , are decided by the type and energy of particle.

 $(A_1 = 14.729, B_1 = -13.729, C_1 = 0.74, A_2 = 0.011, B_2 = 1.2, C_2 = 0.548$  for 2.8 MeV-cm<sup>2</sup>/mg <sup>20</sup>Ne)

•  $\theta$  is the incident angel of particles.

## Failure probability in a word

$$P_{f1} \cong \sum_{i+j>L} \left[ p_i \cdot p_j \cdot \left(1 - \frac{L}{N}\right) \right] \quad \text{M. Zhu, 11}$$

$$P_f = \sum_{i+j>L} \left( p_i \cdot p_j \right) \cdot \left(1 - \frac{L}{N}\right) \cdot \left(A_1 + B_1 \cdot e^{-\frac{\mathbf{t}}{C_1}}\right)^2 \cdot \left(1 + \frac{\theta^{\circ}}{10^{\circ}} \cdot \left(A_2 + B_2 \cdot e^{-\frac{\mathbf{t}}{C_2}}\right)\right)^2$$

• *p<sub>i</sub>* and *p<sub>i</sub>* are the probability of *i*-bit errors and *j*-bit errors produced by one event, respectively.

- *L* is the correction capability of ECC.
- N is the number of bits in a word.

## MTTF

$$MTTF_{NBTI} \mid_{MBU}^{nonscrubbing} = \frac{1}{\lambda} \cdot \sqrt{\frac{\pi \cdot M}{2}} = \frac{1}{\lambda} \cdot \sqrt{\frac{\pi \cdot M}{2}}$$
$$\approx \frac{1}{\lambda} \cdot \sqrt{\frac{\pi \cdot M}{2 \cdot \sum_{i+j>L} \left(p_i \cdot p_j\right) \cdot \left(1 - \frac{L}{N}\right)}} \cdot \frac{1}{\left(A_1 + B_1 \cdot e^{-\frac{t}{C_1}}\right) \cdot \left(1 + \frac{\theta^{\circ}}{10^{\circ}} \cdot \left(A_2 + B_2 \cdot e^{-\frac{t}{C_2}}\right)\right)}$$

$$MTTF_{NBTI} \mid_{MBU}^{scrubbing} = t_s \cdot \frac{2 \cdot M}{\left(\lambda' \cdot t_s\right)^2} = t_s \cdot \frac{2 \cdot M}{\left(\lambda \cdot t_s\right)^2}$$
$$\cong t_s \cdot \frac{2 \cdot M}{\left(\lambda \cdot t_s\right)^2 \cdot \sum_{i+j>L} \left(p_i \cdot p_j\right) \cdot \left(1 - \frac{L}{N}\right)} \cdot \frac{1}{\left(A_1 + B_1 \cdot e^{-\frac{t}{C_1}}\right)^2} \cdot \left(1 + \frac{\theta^{\circ}}{10^{\circ}} \cdot \left(A_2 + B_2 \cdot e^{-\frac{t}{C_2}}\right)\right)^2}$$



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## MTTF

- The simulated radiation environment is established by Matlab;
- The memory size is that M=8K words with N=16 bits;
- The correction capability of ECC used is 2;
- The incident angles of particles are 0°, 45°, and 79°;
- The errors that arrive at memory are assigned to Possion distribution;
- The heavy ion is <sup>20</sup>Ne (2.8 MeV-cm<sup>2</sup>/mg);
- The scrubbing period  $t_s$  is 0.005.

## MTTF

300

250

200

150

100

50

0.00

0.02

0.04

0.06

0.08

MTTF (day)

The predicted MTTFs decrease over the NBTI stress time.



MTTF with different *t* for an M = 8 K, N = 16, L = 2 memory (nonscrubbing) when  $\theta = 0^{\circ}$ 

MTTF with different *t* for an M = 8 K, N = 16, L = 2 memory (scrubbing) when  $\theta = 0^{\circ}$ 

**P**2

🕇 t=0

🔻 t=7

0.10 0.12 0.14 0.16 0.18 0.20

0 t=1

t=2



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## Conclusion

- Through Geant4 simulation and parametric modeling, this paper proposed a MTTF model including NBTI stress time for 65 nm technology memories protected by ECCs against MBUs.
- The level of MTTF reduces by considering NBTI.
- Designers can evaluate a more accurate reliability for memories by using the proposed model during the early design.



# THANK YOU !

