

# **Sub-1- $\mu$ s Start-up, 32-MHz Relaxation Oscillator for Low-Power Intermittent VLSI Systems**

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## Internet of Things\* (IoT)



## □ Big data utilization

- Medical, Agriculture etc...

## □ Specification of IoT device

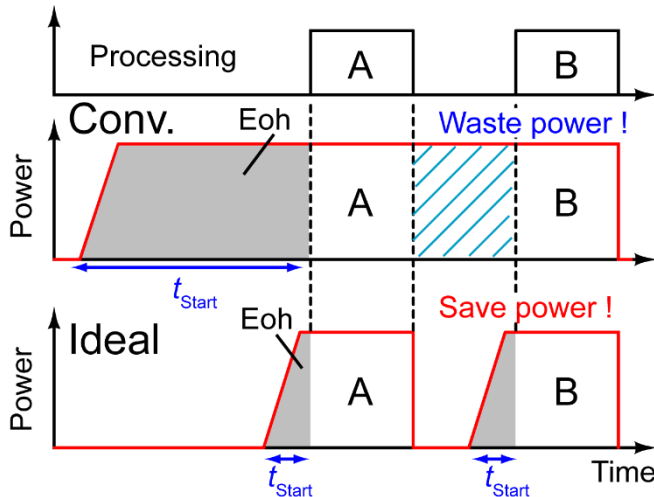
- Small size
- Low cost
- **Low-power operation**

## Intermittent operation

## □ Requirements for intermittent operation

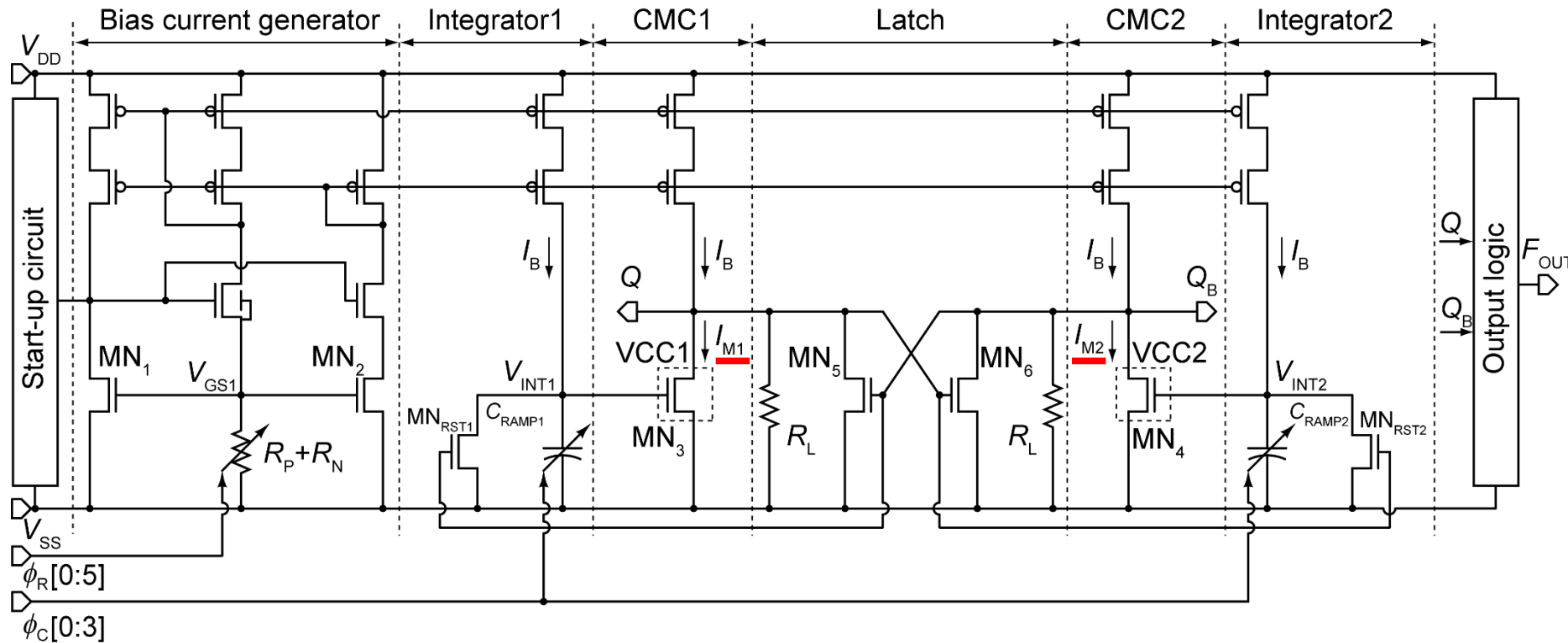
- **Minimize start-up time**
- **Aggressively cut off the power supply**

**A fast start-up  
relaxation oscillator (ROSC)  
with fully on-chip configuration**



\* D. Blaauw et al., "IoT design space challenges: circuit and systems," in *Symp. VLSI Technology Dig. Tech. Papers*, 2014, pp. 1-2.

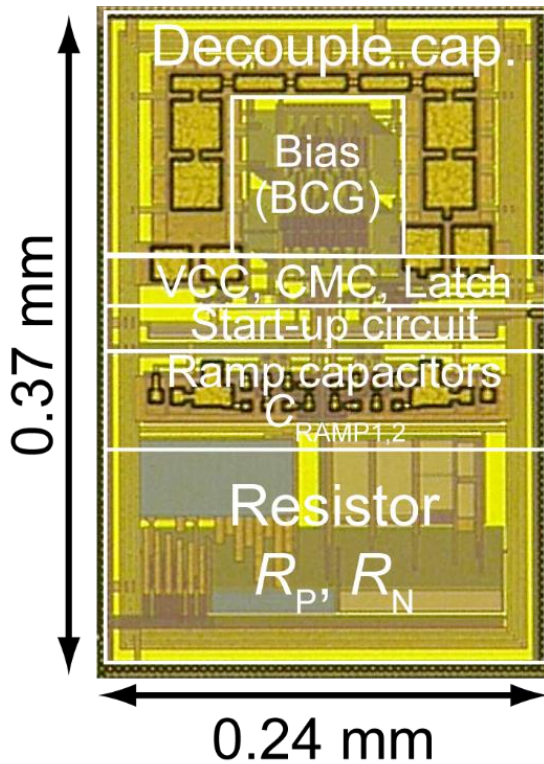
# Schematic of our proposed ROSC



- **Fully on-chip configuration**
- **Employing current mode architecture**
- **Start-up-time is determined by that of BCG**

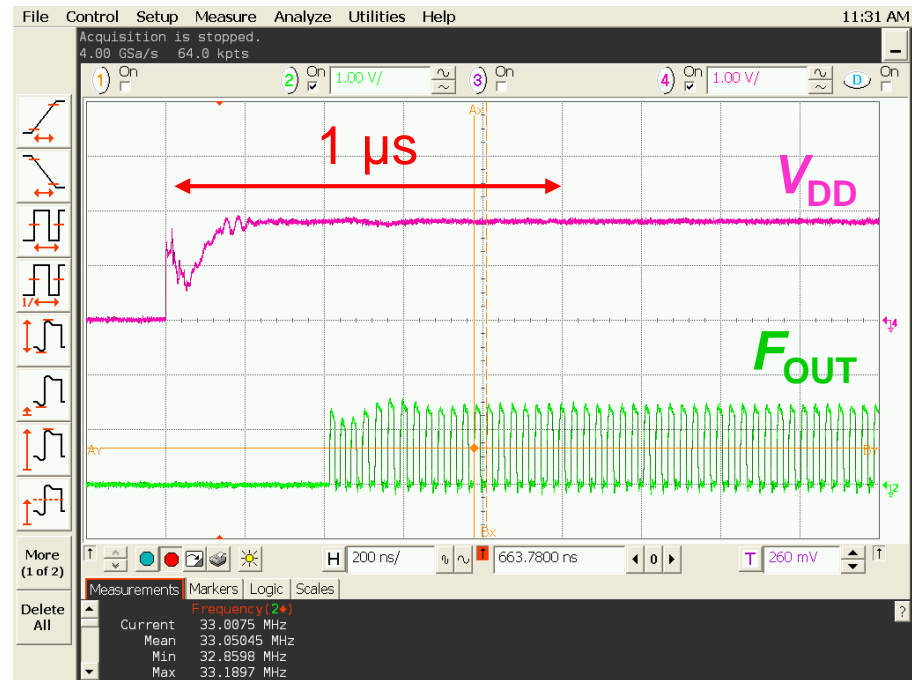
# Chip Micrograph & Results

## 0.18- $\mu\text{m}$ CMOS



Area: 0.09 mm<sup>2</sup>

## Start-up waveform



Fast start-up, sub-1- $\mu\text{s}$ ,  
with 32.6 MHz, 300.6  $\mu\text{W}$

# Performance summary and comparison

Ref.	[2]	[5]	[6]	[7]	[8]	[9]	[10]	[11]	This work
Type	XO	ROSC	ROSC	ROSC	ROSC	ROSC	ROSC	ROSC	ROSC
Tech. [nm]	65	180	180	180	180	180	180	350	180
Area [mm <sup>2</sup> ]	0.08	0.14	0.14	0.015	0.032	0.012	0.013	0.08	0.09
$V_{DD}$ [V]	1.68	1.9-3.0	1.4-1.9	1.4-2.0	1.7-1.9	0.6 – 1.1	1.5 - 3.6	1.8 - 3.0	1.6-2.0
$T$ [°C]	-40 - 90	NA	-40 - 125	-40 - 125	-40 - 125	-30 - 120	-40 - 85	-20 - 100	-20 - 125
$f$ [MHz]	24	2.02	25*	10.5	14.0	12.77	32.8	30	32.6
$T_{start}$ [μs]	64	NA	15*	NA	NA	NA	<5*	2.5*	<1
$P$ [μW]	393	12	39.6	219.8	43.2	56.2	16.6	180	300.6
FoM [μW/MHz]	16.4	5.94	1.58*	20.9	3.09	4.4	0.51	6	9.22
$\Delta f_V / (f)$ [%]	NA	±0.06	±0.2*	±0.13	±0.16	±0.01	±0.27**	±2.4	±0.69**
$\Delta f_T / f$ [%]	NA	NA	±0.18*	±1.13	±0.19**	±0.4	±0.84**	±0.6	±0.38**
$\sigma_f / \mu_f$ [%]	NA	5.62	NA	NA	NA	>0.8	NA	2.7	0.62**
Ext. signal	X-tal	No	No	No	$I_{BIAS}$	No	$I_{BIAS}$	No	No

\* simulation result , \*\* with trimming

## Fastest start-up-time ROSC, sub-1-μs, with PVT stability

[2] D. Griffith et al., ISSCC'16, [5] H. Bhamra et al., ISCAS'13,  
 [6] H. Abbasizadeh et al., VLSI-SoC'15, [7] J. Lee et al., ISSCC'16, [8] Y. Tokunaga et al., ISSCC'09,  
 [9] J. Wang et al., A-SSCC'15, [10] Y. Lam et al., A-SSCC'14, [11] K. Ueno et al., ESSCIRC'09