# On Coloring Rectangular and Diagonal Grid Graphs for Multiple Patterning Lithography 

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## Multiple Patterning Lithography

$\square$ Decompose the layout for multiple exposures


- MPL for contact/via layer
$\square$ Very dense
$\square$ Cannot add stitch
$\square$ Regular distributed
$\square$ Conflicts are local


How does the regularity help us?
$\square$ The conflict graph of vias is special!
$\square$ Rectangular grid graph (RGG):
An induced subgraph of a rectangular grid
$\square$ Diagonal grid graph (DGG):
An induced subgraph of a diagonal grid




## Coloring Grid Graphs: A complete analysis

$\square$ Rectangular grid graph:
$\square$ 2-colorable? Always. Easy to prove by even cycles.
$\square$ Diagonal grid graph:
2-colorable? Find the odd cycle!
$\square$ 3-colorable?
4-colorable? Always!



## 3-coloring Diagonal Grid Graphs

$\square$ Necessary conditions

- No K4.
$\square$ Sufficient conditions


K4


Two diamond examples
$\square$ Planar graph free of 4-, 5-, 6-, 7-cycle is 3 colorable.
$\square$ Steinberg conjecture: planar graph free of 4 - or 5 -cycle is 3 colorable. Proved false by Cohen-Addad et al. in 2016.
$\square$ DGG w/ degree $<4$ is 3-colorable by Brooks' theorem.
$\square$ DGG free of "diamond" is 3 -colorable.

(a)

(c)

(d)

(e)

(f)
(b)

(g)

(h)

(i)

## 3-coloring Diagonal Grid Graphs



A DGG that is not 3-colorable

$\square$ A chain of diamonds can spoil the 3-colorability.



## 3-coloring Diagonal Grid Graphs

Can we embed any planar graph into a DGG and preserves its coloring by using diamond chains? If so, the problem is NP-Hard.
$\square$ To construct a desired DGG embedding
$\square$ Vertex degree unbounded vs. Vertex degree bounded
$\square$ Any edges vs. Rectilinear diamond chains
$\square$ The embedding has to be polynomial


Edge $\left(v_{i}, v_{j}\right)=>a$ diamond chain


At most 4 diamond chains are connected


Vertex $\mathrm{v}_{\mathrm{i}}=>$ a diamond chain (loop) $\mathrm{P}_{\mathrm{i}}$

## 3-coloring Diagonal Grid Graphs

$\square$ Can we embed any planar graph into a DGG and preserves its coloring by using diamond chains? If so, the problem is NP-Hard.
$\square$ To construct a desired DGG embedding
$\square$ A linear embedding

- Vertex transformation
- Edge transformation


Any planar graph
A linear embedding by Fary's theorem

Vertices are replaced by diamond chains (loops)

## Construct a DGG embedding



Can we use diamond chains as edges to embed any planar graph into a DGG preserving coloring?
Yes!
$\square$ We prove that the construction is polynomial. => 3-coloring DGG is NP-complete.

## What can we learn from the proof?

Can we still determine 3-colorability of DGG efficiently?
$\square$ An optimal algorithm potentially has to explore all color enumerations.
$\square$ Returns early in 3-colorable graph and has to exhaust the solution space when the graph is not 3-colorable.
$\square$ Sparse DGG is easy to color; Difficult to color DGG has lots of diamonds.




- An exact algorithm
$\square$ Diamond contractions
Backtracking $(V)$
- Saturation based backtracking
- Saturation of $v$ is \# of distinct colors of its neighbors.


## Results

- Experimental results of 3-coloring DGG
$\square$ Generate randomly 1000 NxN grids with a certain density.
$\square$ Our algorithm can solve 3-coloring for $400 \times 400$ grid graphs.

| Density $=50 \%$ |  | Our algorithm |  |  |  | UTD |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| \# of <br> Grids | Grid Size | \# of <br> colorable | \# of not <br> colorable | Avg. CPU <br> $(s)$ | \# of <br> colorable | \# of not <br> colorable | Accuracy* <br> $\%$ | Avg. CPU <br> $(s)$ |
| 1000 | $60 \times 60$ | 995 | 5 | 0.99 | 715 | 285 | 72.0 | 1.16 |
| 1000 | $80 \times 80$ | 991 | 9 | 0.99 | 559 | 441 | 56.8 | 1.53 |
| 1000 | $100 \times 100$ | 983 | 17 | 1.65 | 362 | 621 | 37.9 | 1.90 |
| 1000 | $200 \times 200$ | 910 | 90 | 23.28 | 8 | 992 | 0.9 | 6.81 |
| 1000 | $300 \times 300$ | 780 | 220 | 118.46 | 0 | 1000 | 0 | 16.66 |
| 1000 | $400 \times 400$ | 735 | 265 | 383.03 | 0 | 1000 | 0 | 30.86 |

UTD: Yu, Bei, et al. "Layout decomposition for triple patterning lithography." IEEE Transactions on
Computer-Aided Design of Integrated Circuits and Systems 34.3 (2015): 433-446.

* Accuracy is the percentage of correctly colored cases over all colorable cases.


## DSA-MP hybrid lithography

D DSA and Double patterning
$\square$ Group-2-coloring DGG is NP-Hard.
$\square$ Proved by reduction from planar 3SAT problem.
$\square$ DSA and Triple patterning
$\square$ Group-3-coloring DGG is guaranteed.


## Summary

Theoretical results

|  | 2-colorability | 3-colorability | 4-colorability |
| :---: | :---: | :---: | :---: |
| RGG | YES | YES | YES |
| DGG w/ small degree | Polynomial | YES | YES |
| DGG w/o diamond | Polynomial | YES | YES |
| DGG | Polynomial | NP-complete | YES |


|  | g-2-colorability | g-3-colorability |
| :---: | :---: | :---: |
| RGG | YES | YES |
| DGG | NP-complete | YES |

## THANK YOU!

