#### EFFICIENT HIERARCHICAL MM-WAVE SYSTEM SYNTHESIS WITH EMBEDDED ACCURATE TRANSFORMER AND BALUN ML MODELS

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#### Overview



#### 01 MOTIVATION

# MOTIVATION



Entering in 5G/6G era, mm-Wave circuits and systems are key technology enablers



We need circuits with high performances, low cost (small area), power efficient, etc



Such performances are difficult to obtain using manual/traditional design methodologies



Therefore, there is a need for a more efficient methodology that can be used by designers

#### **OUR APPROACH...**

Usage of optimization algorithms to automatically design circuits...



#### 02 SYSTEM DESIGN METHODOLOGIES

(...focusing on optimization-based design methodologies)

#### **TOP-DOWN METHODOLOGIES**

• Divide and conquer strategies, system hierarchical decomposition



 Designer starts from the system level specifications

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- Specifications transmitted down the hierarchy

#### **TOP-DOWN METHODOLOGIES**

• Divide and conquer strategies, system hierarchical decomposition



- Designer starts from the system level specifications
- Specifications transmitted down the hierarchy
- The fact that specifications are transmitted down without knowing if they will be realizable by lower level sub-blocks may lead to costly redesign iterations...!

#### **BOTTOM-UP METHODOLOGIES**



- Designer starts from the bottom level
- Ensures all levels are feasible (with the desired specifications)
- Multi-objective algorithms are used to pass
   POFs to the upper level

• 28GHz mm-Wave transmitter in 65nm CMOS technology



IF (3 GHz)

2-STAGE PA

28 GHz

 $\square$ 







#### MODELING PASSIVE COMPONENTS

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### WHY?



Transformers/baluns are highly used in RF/mm-Wave circuits



Foundry's usually do not provide models for transformers (when they do, they are not valid over 20/30GHz)



EM simulations are time-consuming and integrating an EM simulator in optimization-based methodologies is time-prohibitive



Therefore, there is a need for an efficient and accurate model



Machine learning techniques have been applied successfully to the modeling of passive structures and they are proven themselves a valuable candidate solution

### **MODELING PARAMETERS**

- Transformer design parameters and performances
- Design parameters
- Number of turns of the primary (Np) and secondary (Ns) coils, their inner diameters (DinP and DinS), and their turn widths (Wp and Ws).
- Performances parameters
- S-Parameters
- Inductance (L) and quality factor (Q) of the primary and secondary
- coupling factor (k)
- SRF







# MODEL VALIDATION (EM SIM)

- Radial Basis Functions based-model with an intelligent modeling strategy
- Two types of models were built: one for transformers and another for baluns (stacked transformers)

#### TRANSFORMERS



- 1500 transformers for training and 100 for test
- 200 baluns for training and 50 for test

Model	Mean Square Error (%)				
	Lp	Qp	Ls	Qs	k
Transformer	0.14	1.54	0.11	1.93	0.17
Balun	0.15	2.09	0.12	1.57	0.26

#### BALUNS



[1] F. Passos et al., "Machine Learning Approaches for Transformer Modeling,", SMACD, 2022

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#### **MODEL APPLICATIONS**



#### PASSIVE COMPONENT SYNTHESIS TOOL: PACOSYT

• A tool (PACOSYT) was created to ease the model usage either as a PDK or in optimization



★ Being tested in industrial environment

#### PACOSYT GUI

#### TRANSFORMER SIMULATION (USAGE AS 'PDK' MODEL)

Select transformer parameters and see the performances





#### TRANSFORMER OPTIMIZATION

Select the desired transformer performances and get the geometry

```
Shell:
    'save(sri = None, lq = None)' - saves the required sri and/or LQ response obtained from the current simulation.
Python 3.8.10 (v3.8.10:3d8993a744, May 3 2021, 09:09:08)
[Clang 12.0.5 (clang-1205.0.22.9)] on darwin
Type "help", "copyright", "credits" or "license" for more information.
>>>
Load('/Users/fabiopassos/Desktop/WORK/PACOSYT/pacosyt/PASSIVES_RBF_TRANSF_BALUN_28G_SRF38.model')
>>>
>>> resp, resp_meta = simulate(np = 1,dinp = 117,wp = 14,ns = 1,dins = 56,ws = 6,nt = 1,din = 117,w = 14)
>>>
```



#### PACOSYT USABILITY

• Integrated in Cadence® Virtuoso® for usage as PDK and "inductor finder"



[2] F. Passos et al., "PACOSYT: A Passive Component Synthesis Tool Based on Machine Learning and Tailored Modeling Strategies Towards Optimal RF and mm-Wave Circuit Designs,", IEEE Journal of Microwaves, 2023

#### 04 EXPERIMENTAL RESULTS

### IN HOUSE TOOL: AIDASOFT

- In-house tool developed to optimize circuits
- AIDA uses NSGA-II evolutionary algorithm for circuit optimization



• PACOSYT is integrated and used to create the S-parameter description of passives



### IN HOUSE TOOL: AIDASOFT

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- Analog IC Design Automation
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- Tackles PVT variations
- Yield-aware optimization
- Layout-aware optimization



### IN HOUSE TOOL: AIDASOFT

- In-house tool developed to optimize circuits
- AIDA uses NSGA-II evolutionary algorithm for circuit optimization
- PACOSYT is integrated and used to create the S-parameter description of passives
- Tackles PVT variations
- Yield-aware optimization
- Layout-aware optimization
- All tested in Analog/RF circuits
- Currently being extended into mm-Wave and system-level designs
- ★ Being tested in industrial environment



#### PAPER CASE STUDY

• Transmitter optimization in 65nm technology operating at 26~30GHz with a Vdd=1.2V



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### PASSIVE LEVEL SYNTHESIS

Balun Performance	Balun Specifications		
Amplitude imbalance	< 1 dB		
Phase Imbalance	< 10°		
Insertion Loss (S <sub>21</sub> )	Minimize		
Insertion Loss (S <sub>21</sub> )	Minimize		
Area	Minimize		

- Two optimizations performed with
   64 individuals and 50 generations
- Optimization lasted 4m



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- Two optimizations performed with
   64 individuals and 50 generations
- Optimization lasted 4m
- 3,200 transformers evaluated
- If performed with EM simulation it would last approx. 11 days (average of 5 minutes per EM simulation)
- Better efficiency using a model !



### **CIRCUIT LEVEL SYNTHESIS**

PA Performance	PA Specifications	
S <sub>11</sub> @ 26.5-30 GHz	< -12 dB	
S <sub>22</sub> @ 26.5-30 GHz	< -5 dB	
S <sub>21</sub> @ 26.5-30 GHz	> 12 dB	
S <sub>21</sub> Variation (@ 26.5-30 GHz)	< 1.7dB	
Rollet Stb Factor @ 1Hz-120GHz	> 1	
P <sub>DC</sub>	Minimize (< 70 mW)	
<b>P</b> OUT_MAX	Maximize (> 8 dBm)	
ΡΑΕ <sub>ΜΑΧ</sub>	Maximize (> 20%)	
Power Gain <sub>MAX</sub>	> 12 dB	
OP1dB	> 10 dBm	

- Optimization performed with 400 individuals and 150 generations
- Optimization lasted ~42h



evaluated with the model

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OP1dB	> 10 dBm	

- Optimization performed with 400 individuals and 150 generations
- Optimization lasted ~42h
- 180,000 transformers evaluated
- If performed with EM simulation it would last approx. 2 years (average of 5 minutes per EM simulation)
- Only possible using a model !!!!





### **SYSTEM LEVEL SYNTHESIS**

Tx Performance	Tx Specifications
Conversion Gain	> 20 dB
P <sub>DC</sub>	Minimize (< 100 mW)
<b>P</b> OUT_MAX	Maximize (> 8 dBm)
ΡΑΕ <sub>ΜΑΧ</sub>	Maximize (> 20%)
Power Gain	> 12 dB
OP1dB	> 2.5 dBm

- Three different optimization methodologies:
  - 1. Bottom-up (three leves, device-circuit-system)
  - 2. Bottom-up (two levels, system-circuit)
  - 3. Flat (everything optimized at once)



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**Much lower PAE and Pour** 

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Much lower PAE and higher P<sub>DC</sub>

#### **ONE OF THE DESIGNS...**





Tx Performance	Tx Performances (model)
Conversion Gain	21.53 dB
P <sub>DC</sub>	21.27 mW
<b>P</b> <sub>OUT_MAX</sub>	17.08 dBm
ΡΑΕ <sub>ΜΑΧ</sub>	37.59 %
Power Gain	16.84 dB
OP1dB	16.44 dBm

#### **ONE OF THE DESIGNS...**





Tx Performance	Tx Performances (model)	Tx Performances (EM sim)	Error (%)	
Conversion Gain	21.53 dB	21.57 dB	0.0019	
P <sub>DC</sub>	21.27 mW	21.27 mW	-	
<b>P</b> <sub>OUT_MAX</sub>	17.08 dBm	17.06 mW	0.0012	
ΡΑΕ <sub>ΜΑΧ</sub>	37.59 %	37.55 %	0.0011	
Power Gain	16.84 dB	17.07 dB	0.0106	
OP1dB	16.44 dBm	16.39 dBm	0.0031	

# FUTURE WORK: PVT AND LAYOUT-AWARE POFs...



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## CONCLUSIONS



**BOTTOM-UP STRATEGY WAS APPLIED TO THE DESIGN OF A TRANSMITTER** Baluns optimized at lower level, then the PA at circuit level and than the MIX at system level

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#### BALUNS AND TRANSFORMERS SYNTHESIZED USING ML MODEL

The model allows for optimal passive component design in minutes



#### HUNDREDS OF CIRCUITS SYNTHESIZED IN DAYS RATHER THAN WEEKS/MONTHS

Huge improvement in efficiency



#### IN THE FUTURE OPTIMIZE CIRCUITS TAKING INTO ACCOUNT PVT VARIATIONS AND LAYOUT Enabling a fully sizing-layout automated methodology

#### I invite you all to submit works to...

#### 2023 SMACD Conference <u>www.smacd-conference.org</u>



#### SMACD 2023: 3 TO 5 JULY, FUNCHAL - MADEIRA ISLAND, PORTUG

The **2023 edition** of the International Conference on Synthesis, Modeling, Analysis and Simulation Methods, and Applications to Circuit Design (SMACD) will be held from **3 to 5 July**. It will take place at VidaMar Resort Hotel, a stunning location on Madeira island in Portugal.

SMACD is a forum devoted to modeling, simulation, and synthesis for Analog, Mixed-signal, RF (AMS/RF), and multi-domain (nanoelectronics, biological, MEMS, optoelectronics, etc.) integrated circuits and systems, as well as, emerging technologies and applications. Open-source tools and methods for IC design and experiences with modeling, simulation, and synthesis techniques in diverse application areas are also welcomed. Objective technologies include CMOS, beyond CMOS, and More-than-Moore such as MEMs, power devices, sensors, passives, etc.

#### Topical Collection in ELECTRONICS MDPI



an Open Access Journal by MDPI

Advanced Design Techniques and EDA Methodologies for Analog, RF and MM -Wave Circuit Design

Guest Editors Dr. Fábio Passos, Dr. Nuno Lourenço, Prof. Dr. Ricardo Martins

> **Topical** Collection

IMPACT

FACTOR

2.690

CITESCORE

3.7

mdpi.com/si/101759

Invitation to submit

#### **THANK YOU!**

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DEEC DEPARTAMENTO DE ENGENHARIA ELETROTÉCNICA E DE COMPUTADORES TÉCNICO LISBOA



# **ML TECHNIQUES**

• All implemented/tested using Python libraries

GAUSSIAN PROCESS REGRESSION	RADIAL BASIS FUNCTION	NEAREST NEIGHBOR	KERNEL RIDGE REGRESSION	RANDOM FOREST REGRESSION	ARTIFICIAL NEURAL NETWORKS
<ul> <li>Near parameterless technique</li> <li>internal optimization which defines its parameters</li> </ul>	<ul> <li>Simpler than GPR and therefore require less memory</li> </ul>	• Simplest technique available (serves as baseline for the others)	• Similar to GPR but without the internal optimization	<ul> <li>Simple model which may be useful to identify multiple trends in the data</li> </ul>	<ul> <li>Good for big data sets and high number of variables</li> </ul>
IN THE PAPER	IN THE PAPER	IN THE PAPER	TESTED AFTERWARDS	TESTED AFTERWARDS	TESTED AFTERWARDS

#### **MODEL STRATEGY**



#### **MODEL RESULTS**

			Technique											
	1		GF	PR*	K	RR	RE	BF*	R	FR	N	N*	A	N
Frequency	Perform	ance	ME (%)	MAPE (%)										
28GHz	N=1:1*	Lp	0.23	0.12	1.04	0.22	0.35	0.16	14.24	2.47	10.62	3.35	2.30	0.50
		Q₽	3.84	1.38	4.86	1.81	3.77	1.53	22.11	9.14	22.14	4.47	139.36	7.82
		Ls	0.26	0.1	1.03	0.31	0.24	0.08	13.09	4.46	16.44	5.61	2.89	0.65
		Qs	7.17	1.98	12.32	4.04	2.2	0.78	16.65	7.90	34.18	9.71	30.19	4.05
		k	0.55	0.18	0.81	0.25	0.45	0.21	28.18	6.56	25.38	8.87	5.84	1.08
	N=1:2	LP	0.57	0.14	0.48	0.15	0.53	0.17	12.03	2.94	11.92	3.88	1.63	0.66
		Q₽	4.59	1.78	5.41	1.84	5.28	1.94	25.51	13.93	27.33	8.39	28.16	5.06
		Ls	0.39	0.16	0.46	0.22	0.53	0.17	15.93	4.84	19.21	7.26	2.74	0.80
		Qs	4.73	1.21	3.53	1.48	4.55	1.49	16.64	7.93	19.95	5.24	18.91	4.31
		k	0.77	0.25	1.15	0.46	0.84	0.28	39.20	9.14	34.19	12.82	3.17	1.09
	N=2:1	LP	0.16	0.14	0.29	0.22	0.06	0.05	12.58	6.87	36.05	10.18	2.26	1.40
		Q₽	1.63	1.13	1.54	0.9	0.71	0.36	18.37	9.83	31.87	10.65	15.53	7.34
		Ls	0.62	0.44	1.09	0.96	0.1	0.07	13.04	4.87	12.96	6.08	2.64	1.01
		Qs	5.83	4.04	6.76	5.14	1.85	0.97	20.57	10.80	29.00	13.96	8.68	3.43
		k	0.5	0.43	1.1	0.82	0.4	0.25	18.07	10.56	35.74	13.40	2.69	0.89

\* Present in the paper

#### CIRCUIT SYNTHESIS USING PACOSYT AND AIDA

PA Performance	PA Specifications	Performances of Selected PA @ 28 GHz (PACOSYT)
S <sub>11</sub> @ 26.5-30 GHz	< -12 dB	-20.102 dB
S <sub>22</sub> @ 26.5-30 GHz	< -5 dB	-5.850 dB
S <sub>21</sub> @ 26.5-30 GHz	> 12 dB	18.885 dB
S <sub>21</sub> Variation (@ 26.5-30 GHz)	< 1.7dB	Complies with spec.
Rollet Stb Factor @ 1Hz-120GHz	> 1	Complies with spec.
PDC	Minimize (< 70 mW)	33.9874 mW
POUT_MAX	Maximize (> 8 dBm)	18.11 dBm
ΡΑΕ <sub>ΜΑΧ</sub>	Maximize (> 20%)	38.08 %
Power Gain <sub>MAX</sub>	> 12 dB	18.88 dB
P1dB	> 10 dBm	14.128 dBm



-20

-35

-30

-25

-20

-15

P<sub>IN</sub> (dBm)

-10

0

-5

5

10

#### CIRCUIT SYNTHESIS USING PACOSYT AND AIDA

PA Performance	PA Specifications	Performances of Selected PA @ 28 GHz (PACOSYT)	Performances of Selected PA @ 28 GHz (Transf. EM simulated)	Error (%)
S <sub>11</sub> @ 26.5-30 GHz	< -12 dB	-20.102 dB	-20.056 dB	0.087
S <sub>22</sub> @ 26.5-30 GHz	< -5 dB	-5.850 dB	-5.856 dB	0.230
S <sub>21</sub> @ 26.5-30 GHz	> 12 dB	18.885 dB	18.881 dB	0.020
S <sub>21</sub> Variation (@ 26.5-30 GHz)	< 1.7dB	Complies with spec.	Complies with spec.	-
Rollet Stb Factor @ 1Hz-120GHz	> 1	Complies with spec.	Complies with spec.	-
PDC	Minimize (< 70 mW)	33.9874 mW	33.9877 mW	0.001
POUT_MAX	Maximize (> 8 dBm)	18.11 dBm	18.12 dBm	0.055
ΡΑΕ <sub>ΜΑΧ</sub>	Maximize (> 20%)	38.08 %	38.04%	0.105
Power Gain <sub>MAX</sub>	> 12 dB	18.88 dB	18.89 dB	0.052
P1dB	> 10 dBm	14.128 dBm	14.125 dBm	0.021





